

Ultra-low TCR, Low Thermal EMF
High-Precision Shunt Based Current Sensing Module

HRES6918

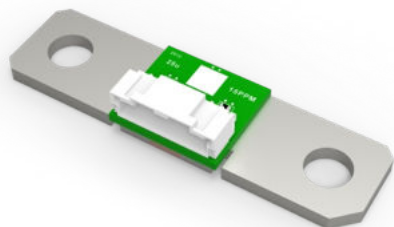
Nominal Resistance	25$\mu\Omega$
Initial Resistance Tolerance	$\pm 0.1\%$
Tolerance over Full Temperature Range	$\pm 0.3\%$
Maximum TCR	$\pm 15\text{ppm}/^\circ\text{C}$
Thermal EMF	$\leq 0.6\mu\text{V}/^\circ\text{C}$
Rated Current	$\pm 600\text{A}$



Applications

Electric Vehicles / Construction Machinery
Agricultural Machinery / eVTOL / Energy Storage / Charging Stations
Power Metering / Precision Power Supply

Ultra-low TCR, Low Thermal EMF High Measurement Accuracy, Low Resistance, High Current



Introduction

The HRES6918 series ultra-low resistance shunts, designed for precise measurement of kiloamp-level currents. Through proprietary alloy manufacturing and optimized sensing structure, a maximum TCR of ± 15 ppm/ $^{\circ}\text{C}$ is achieved, with typical values as low as ± 10 ppm/ $^{\circ}\text{C}$. Thermal EMF is reduced to ≤ 0.6 $\mu\text{V}/^{\circ}\text{C}$ through precise alloy and customized heat treatment. Initial resistance tolerance is better than $\pm 0.1\%$, enabling high-precision sensing without complex TCR compensation. This significantly reduces application and calibration costs.



The module integrates a shunt and PCBA, and can be mounted via bolts in the circuit. Applicable to bus current and shunt temperature and outputs signals to the signal processing module.

Electrical Parameters

Resistance	Initial Resistance Tolerance ^[1]	Tolerance over Full Temperature Range ^[2]	TCR	Rated Current	Thermal EMF	Inductance	Operating Temperature
25 $\mu\Omega$ ±5%	±0.1%	±0.3%	±15ppm/ $^{\circ}\text{C}$ (+20~+125 $^{\circ}\text{C}$, 25 Ref)	±600A	≤0.6 $\mu\text{V}/^{\circ}\text{C}$	≤3nH	-40~+125 $^{\circ}\text{C}$

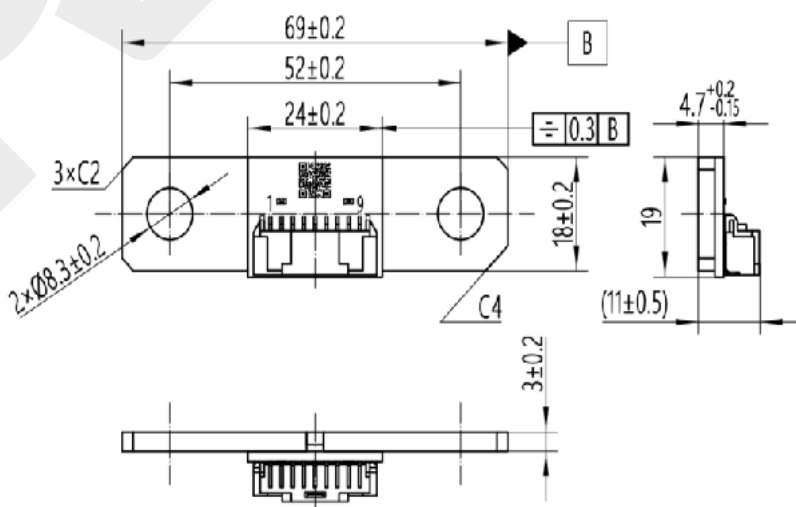
[1]. Scan the QR Code to get the initial resistance of shunt, at lab environment of +25 $^{\circ}\text{C}$ ±2 $^{\circ}\text{C}$.

[2]. Resistance tolerance over the full temperature range, -40~+125 $^{\circ}\text{C}$, is referenced to the initial resistance value.

NTC

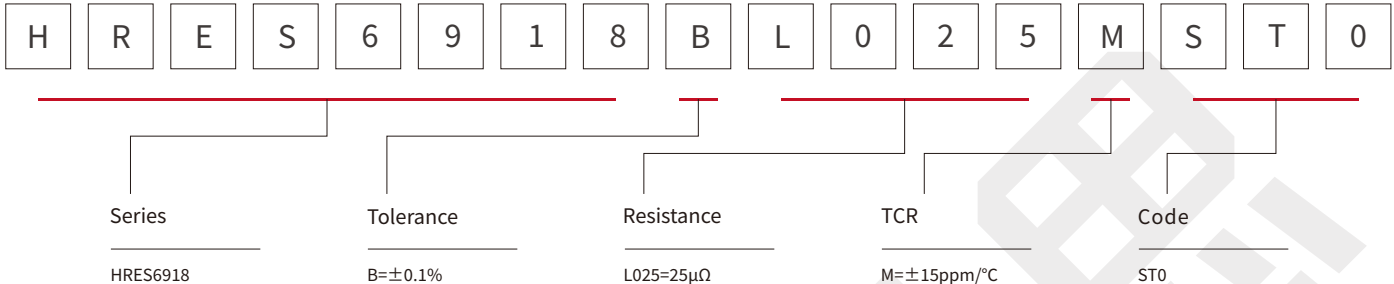
Resistance	Tolerance	TCR	Operating Temperature Range
10K Ω	±1.0%	-3380ppm/K(25/50 $^{\circ}\text{C}$)	-50~+150 $^{\circ}\text{C}$

Mechanical Dimensions

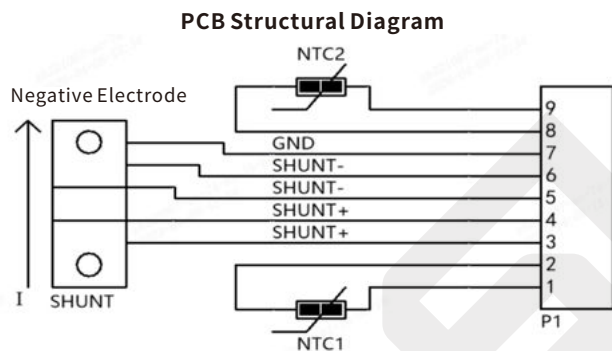


Part Number Information

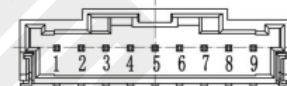
Example:HRES6918BL025MST0 (HRES6918 $\pm 0.1\%$ $25\mu\Omega$ ± 15 ppm/ $^{\circ}\text{C}$ Standard)



Electrical Principle



Connector Diagram



Connector Part Number: 2008WRS-1x09-9TNB05RR02CQ

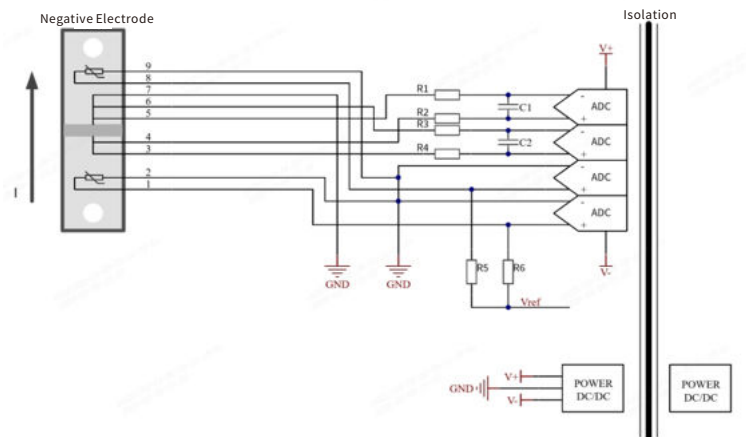
Pin No.	Code & Description
Pin 1	TL1 Left Temperature Sensor Pin 1
Pin 2	TL2 Left Temperature Sensor Pin 2
Pin 3	SB+ Current Signal Group B Positive
Pin 4	SA+ Current Signal Group A Positive
Pin 5	SA- Current Signal Group A Negative
Pin 6	SB- Current Signal Group B Negative
Pin 7	COM Shunt Common Terminal
Pin 8	TR1 Right Temperature Sensor Pin 1
Pin 9	TR2 Right Temperature Sensor Pin 2

- 1.The current direction depends on the installation position of the product within the BDU and is not related to the HRES6918 module.
- 2.The current direction indicated in the diagram defines the polarity of the pins.
- 3.According to the recommended current direction in the PCB structural diagram, battery discharge is generally defined as positive, while charging is defined as negative.
- 4.The current sensing channels of Group A and Group B are designed as redundant channels and can be used interchangeably.
- 5.Recommend Pin 4 and Pin 5 as twisted pair. Pin 3 and Pin 6 as twisted pair.

Typical Application

The module is designed for precise current measurement at critical nodes of the system. It integrates a high-power shunt and temperature sensors (NTC), and can be easily integrated with backend circuitry as a front-end signal acquisition device.

The module incorporates a high-power shunt resistor for real-time current measurement, while integrated temperature sensors are used to monitor the shunt temperature, enabling continuous monitor of the system operating temperature. The module interface provides two independent current sensing channels and two temperature sensing channels. The two current sensing groups are designed with redundancy and can be used interchangeably. Similarly, the two temperature sensing channels are implemented as redundant paths, both supporting temperature measurement via a voltage divider method. Both current and temperature sensing signals are routed through a common connector. It is recommended to perform sensing on the same side of the system. Sampling across high side and low side of an isolated system is not recommended due to potential measurement inconsistencies. The sensing signals can be routed via a wiring harness and acquired through backend ADC channels. The overall system typically consists of three main elements: the sensing module, the wiring harness, and the circuit.



Remark:

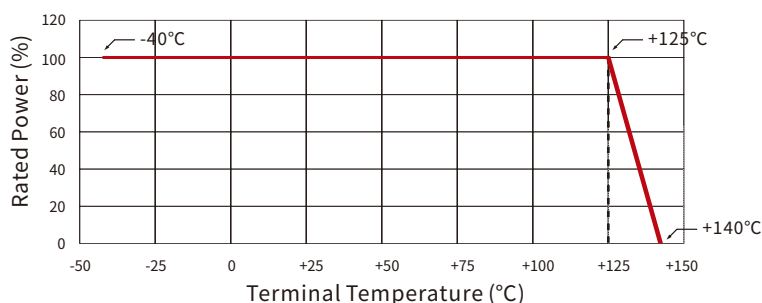
1. In a simplified design, only one current sensing channel and one temperature sensing channel may be used, without redundancy.
2. In general applications, resistor (R) and capacitor (C) values can be selected according to the recommended table, or adjusted based on actual requirements.

Component	R1, R2, R3, R4	R5, R6	C1, C2
Specifications	20 Ω	20K Ω 0.1%	1nF

Performance Specifications

Test	Test Method	Standards	Acceptance Criteria
Electrical Characteristics	Measured at -40°C, 0°C, 85°C, 125°C, and 25°C (25°C as reference)	User Specifications MIL-STD-202H Method 304	Resistance value and TCR shall remain within specified limits. Tolerance shall meet ≥ 1.33 Cpk capability
Insulation Resistance	1000 V DC, Duration: 60 s	MIL-STD-202H Method 302	Insulation resistance ≥ 10 MΩ No visible damage, arcing, or breakdown $\Delta R/R \leq \pm 0.25\%$
Dielectric Strength	1000 V AC, 500V/s, Duration: 3 s	MIL-STD-202H Method 301	Leakage current < 2 mA No visible damage, arcing, or breakdown $\Delta R/R \leq \pm 0.25\%$
Short-Time Overload	5 × rated power, 5 s, natural convection (no forced airflow)	GB/T 7676.8-2017 5.5.3.2	No visible damage $\Delta R/R \leq \pm 0.5\%$
Low Temperature Storage	-40°C, Duration: 96 h	IEC 60068-2-1:2025	No visible damage $\Delta R/R \leq \pm 1\%$
High Temperature Storage	+125°C, Duration: 2000h	IEC 60068-2-2:2025 MIL-STD-202H Method 108	No visible damage $\Delta R/R \leq \pm 1\%$
Thermal Shock	125°C / -40°C, 15 min dwell (30 min if > 28 g), ≤ 30 s transfer, 1000 cycles	IEC 60068-2-14:2023 Test Na	No visible damage $\Delta R/R \leq \pm 1\%$
Bias Humidity	85°C, 85% RH, 1000 h, 10% rated power	MIL-STD-202H Method 103	No visible damage $\Delta R/R \leq \pm 1\%$
Load Life	125°C (terminal), 2000 h, rated power loaded	MIL-STD-202H Method 108	No visible damage $\Delta R/R \leq \pm 1\%$
Mechanical Vibration	10–1000 Hz, 8 h/axis, 27.1 m/s ² RMS	ISO 16750-3:2023 4.1.8 IEC 60068-2-64	No functional mechanical damage No component failure $\Delta R/R \leq \pm 0.5\%$
Mechanical Shock	50 g, 6 ms pulse width, 10 shocks per axis (X±, Y±, Z±)	ISO 16750-3:2023 4.2.2	No functional mechanical damage No component failure $\Delta R/R \leq \pm 0.5\%$
Free Drop	Concrete floor or steel plate, 1m, 3 samples, 2 drops per sample	ISO 16750-3:2023 4.3	$\Delta R/R \leq \pm 0.5\%$
Visual Inspection	Visual inspection or optical inspection with suitable magnification	MIL-STD-883L Method 2009.14	No marking defects, burrs, scratches, deformation, or soldering defects No component failure
Dimensions	Full dimensional measurement per product specification	JESD22-B100B	Complies with product datasheet specifications
Weight	Measured using a precision electronic balance	Product Datasheet	Complies with product datasheet specifications
Flatness	Measured using a height gauge or profilometer at electrical connection area	Product Datasheet	Complies with product datasheet specifications

Derating Curve

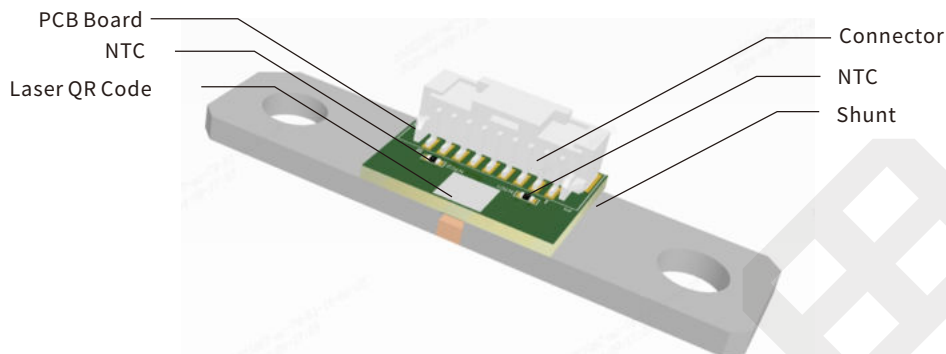


NTC Resistance - Temperature Table

Typical Resistance vs. Temperature (Resistance in: KΩ, Temperature in: °C)

°C	0	+1	+2	+3	+4	+5	+6	+7	+8	+9
-50	353.907	333.177	313.804	295.691	278.748	262.890	248.043	234.134	221.098	208.876
-40	197.390	186.540	176.350	166.800	157.820	149.390	141.510	134.090	127.110	120.530
-30	114.340	108.530	103.040	97.870	92.989	88.381	84.036	79.931	76.052	72.384
-20	68.915	65.634	62.529	59.589	56.804	54.166	51.665	49.294	47.046	44.913
-10	42.889	40.967	39.142	37.408	35.761	34.196	32.707	31.291	29.945	28.664
0	27.445	26.283	25.177	24.124	23.121	22.165	21.253	20.384	19.555	18.764
10	18.010	17.290	16.602	15.946	15.319	14.720	14.148	13.601	13.078	12.578
20	12.099	11.642	11.204	10.785	10.384	10.000	9.632	9.280	8.943	8.619
30	8.309	8.012	7.727	7.453	7.191	6.939	6.698	6.466	6.243	6.029
40	5.824	5.627	5.437	5.255	5.080	4.911	4.749	4.593	4.443	4.299
50	4.160	4.027	3.898	3.774	3.654	3.539	3.429	3.322	3.219	3.119
60	3.024	2.931	2.842	2.756	2.673	2.593	2.516	2.441	2.369	2.300
70	2.233	2.168	2.105	2.044	1.986	1.929	1.874	1.821	1.770	1.720
80	1.673	1.626	1.581	1.538	1.496	1.455	1.416	1.377	1.340	1.304
90	1.270	1.236	1.204	1.172	1.141	1.112	1.083	1.055	1.028	1.002
100	0.976	0.951	0.927	0.904	0.882	0.860	0.838	0.818	0.798	0.778
110	0.759	0.741	0.723	0.706	0.689	0.673	0.657	0.641	0.626	0.612
120	0.598	0.584	0.570	0.557	0.545	0.532	0.520	0.508	0.497	0.486
130	0.475	0.464	0.454	0.444	0.434	0.425	0.416	0.407	0.398	0.389
140	0.381	0.373	0.365	0.357	0.350	0.343	0.335	0.328	0.322	0.315
150	0.309									

Construction

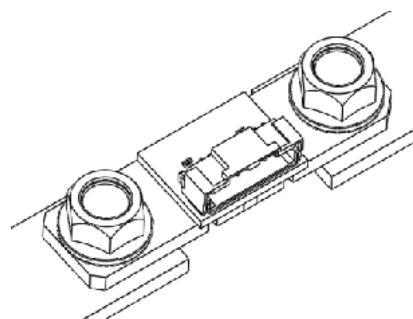


Marking

Part Number	Illustration	Laser QR Code	Example
HRES6918BL025MST0		Data Matrix Size: 5*5mm, Total Characters Digits: 22	Number: 2026032000001R049.8395 Decoded Information: Date: March 20, 2026; Module ID: 00001; Initial Resistance: 49.8395 $\mu\Omega$

Copper Bar Connection

1. Recommended busbar material: T2 copper
2. Recommended busbar dimensions: Width: 25 mm, Thickness: 3 mm; Single-side length greater than 20 mm. The busbar should be positioned as far as possible from the shunt resistor and the wiring harness heat sources.
3. Recommended bolt: M8
4. Recommended tightening torque: 15–20 N·m
5. Do not use a flat washer between the copper bar and the shunt
6. Keep the surfaces of the shunt and copper bar clean and free of scratches

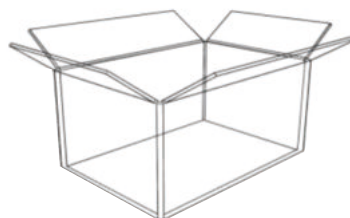


Storage

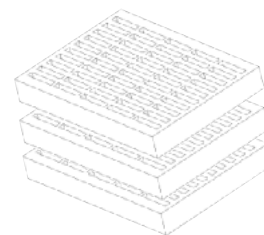
1. Recommended storage at room temperature
2. The storage environment shall be clean, dry, and free of harmful gases. The packaging must be protected from direct sunlight
3. Anti-static wrist straps or gloves should be worn during installation, storage, and handling
4. Avoid mechanical impact during handling

Packaging

Package Element	L	W	H
Carton	509	342	240
EPE Tray	496	328	61
Tray Cover	495	325	5
Anti-static Bag	900	510	



Carton Diagram



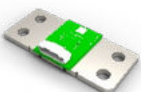





EPE Tray Diagram

Unit:mm

Quantity: 50 pcs/ EPE Tray, every 3 tray in a carton, the full carton package covers 150 pcs.

High-Precision Current Sensing Module

Part Number	Module Illustration	Resistance Value Range	Tolerance over Full Temperature Range	Rated Current	TCR	Thermal EMF	Operating Temperature
HRES8436BL015MST0		15μΩ±5%	±0.3%	±1200A	±15ppm/°C (+20~125°C, 25 Ref)	≤0.6μV/°C	-40~125°C
HRES8436BL025MST0		25μΩ±5%	±0.3%	±1000A	±15ppm/°C (+20~125°C, 25 Ref)	≤0.6μV/°C	-40~125°C
SRES8436BL050VST0		50μΩ±5%	±0.3%	±800A	±5ppm/°C (+20~125°C, 25 Ref)	≤0.6μV/°C	-40~125°C
HRES6918BL025MST0		25μΩ±5%	±0.3%	±600A	±15ppm/°C (+20~125°C, 25 Ref)	≤0.6μV/°C	-40~125°C
HRES6918BL050MST0		50μΩ±5%	±0.3%	±500A	±15ppm/°C (+20~125°C, 25 Ref)	≤0.6μV/°C	-40~125°C
SRES6918BL100VST0		100μΩ±5%	±0.3%	±400A	±5ppm/°C (+20~125°C, 25 Ref)	≤0.6μV/°C	-40~125°C

Revision

Version	Revised Content	Date	Approver
V0	Initial Issue	2026.04.20	LWW

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