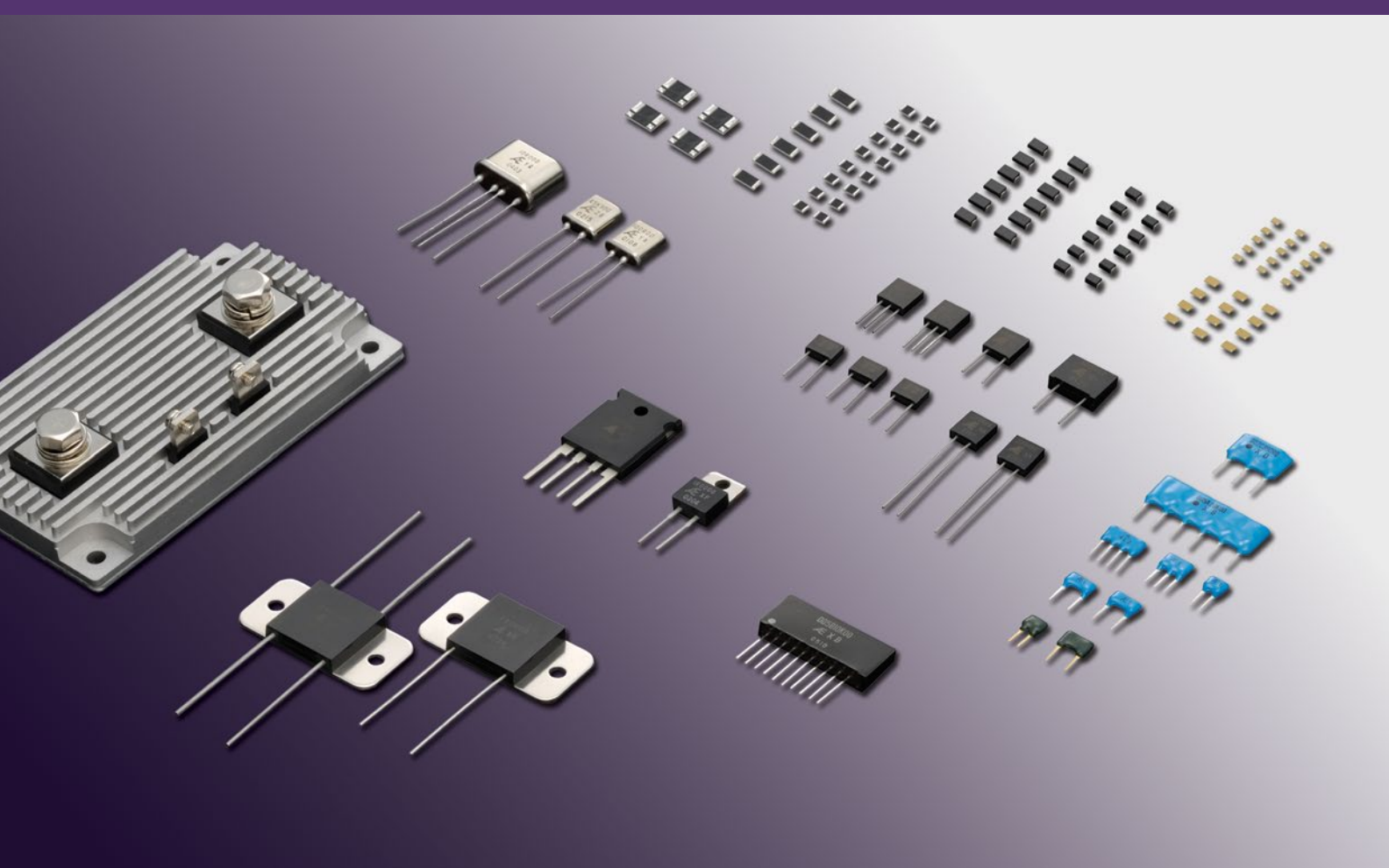


Ultra Precision Resistors

Databook



Bulk Metal® Foil
Thin Film
Thermosensitive

Ultra Precision Resistors

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Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance

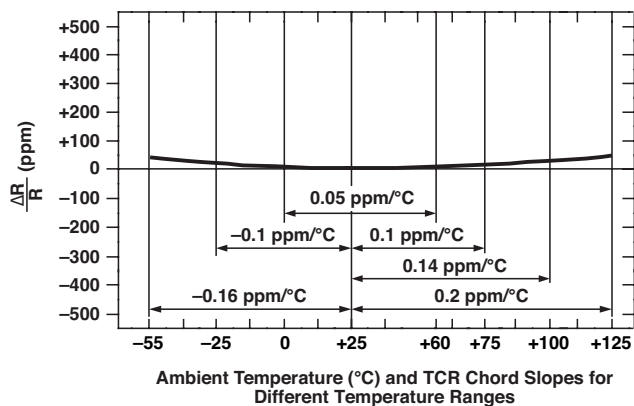
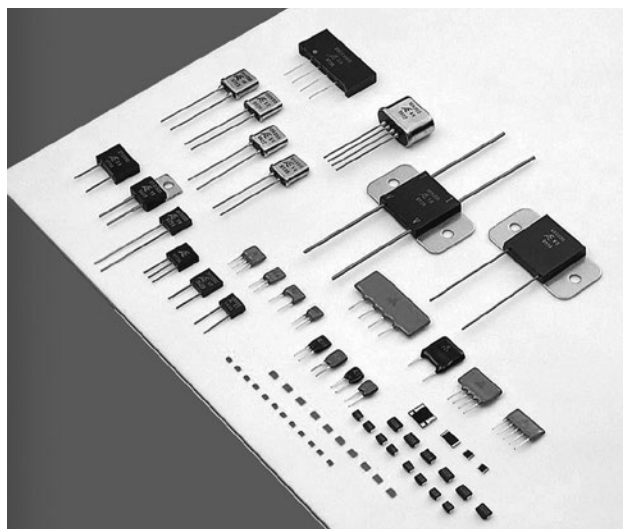
A Bulk Metal® foil high precision resistor, unlike a precision-class metal film resistor or wire-wound resistor, is an ultra precision resistor in which the primary resistance element is a special alloy foil several μm thick.

Use of this Bulk Metal® Foil as the resistance element gives superior performance not found in other resistors, satisfying military specification MIL-PRF-55182/9. In particular, the temperature coefficient of resistance has been reduced to an unprecedented, extremely low value by strict quality control of alloy composition and newly developed foil stabilization treatment technology. In addition, from the point of view of long-term stability, which is an important property of a resistor since the foil has a thickness of several μm instead of the extremely thin film of a metal film resistor, the natural stability of metal is preserved, resulting in very little resistance change over several years.

By developing our own original fine photo-etching technology, we have made it possible to form the complicated resistance pattern required for highly accurate resistance values.

MAIN APPLICATIONS

Precise amplifier circuitry and referential power supply in items such, as sophisticated electronic equipment, instrumentation and medical electronic apparatus.

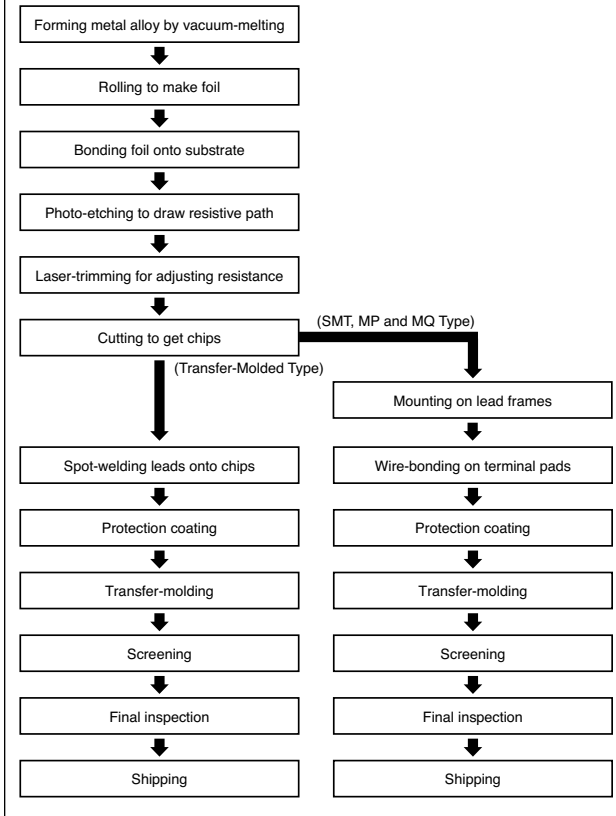


CHARACTERISTICS

- ❶ Temperature Coefficient of Resistance:
0.05 ppm/°C (Typical, 0°C to +60°C)
- ❷ Resistance Tolerance: $\pm 0.005\%$
- ❸ Shelf Life:
25 ppm/year; 50 ppm/3 years
(Hermetically sealed: 5 ppm/year
10 ppm/3 years)
- ❹ Load Life:
0.005%/2,000 hours at Rated Power (typical)
- ❺ Thermal EMF: 0.1 $\mu\text{V}/^\circ\text{C}$ (between leads)
- ❻ Noise: -42 dB
- ❼ Voltage Coefficient: 0.3 ppm/V
- ❽ Frequency Characteristics:
Inductance: 0.08 μH
Capacitance: 0.5 pF

Manufacturing Process, Adjustment of Resistance Value Construction, and Temperature Characteristics of Resistance

MANUFACTURING PROCESS

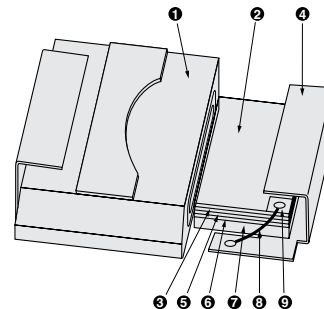


CONSTRUCTION

Construction of SMT (MP, MQ Type)

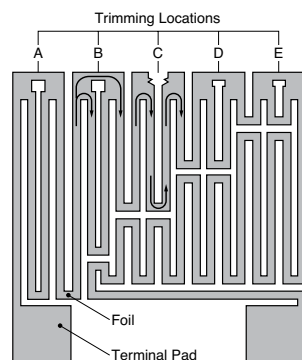
Outer coating is made of epoxy resin, which provides excellent resistance to moisture, heat and solvents.

Gold wire-bond connects between lead frames and resistive elements. Also, resistive elements are designed to be mounted on lead frames efficient heat removal.



- | | |
|---|---|
| ① Transfer-molded resin (heat-resistant epoxy) | ⑥ Bonding layer (polyimide) |
| ② Coating for moisture protection and buffering | ⑦ Ceramic substrate (high-purity alumina) |
| ③ Protective layer | ⑧ Gold wire |
| ④ External lead | ⑨ Terminal pads |
| ⑤ Bulk Metal® Foil (etched resistive element) | |

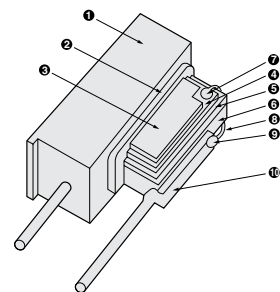
ADJUSTMENT OF RESISTANCE VALUE



Foil bonded on substrate is photo-etched to make a fine path pattern to provide a desired value. A series of trimming locations are laid out on the pattern, as shown in A through E (fig. above). As shown at C, the trimming method is to increase the resistance by cutting the Bulk Metal® Foil. The resistance value can be made accurate to within ± 50 ppm of the desired value by cutting at several of the trimming locations. The locations that are cut for trimming are where the electric current flow (arrows in diagram) will not be affected so that the trimming will not cause electrical noise or changes over the years.

Construction of Transfer-Molded Type

The outer cover is transfer-molded epoxy resin strongly resistant to heat, moisture and solvents. Inside, there are secondary leads which act as a buffer so that stress on the exterior leads is not transmitted to the foil, providing stability against vibrations when the resistor is mounted on a circuit.

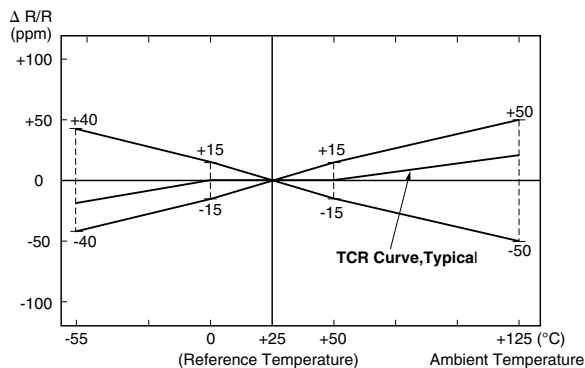


- | | |
|---|---|
| ① Transfer-molded resin (heat-resistant epoxy) | ⑥ Ceramic substrate (high-purity alumina) |
| ② Coating for moisture protection and buffering | ⑦ Resin strengthening welded part |
| ③ Protective layer | ⑧ Secondary lead (abating mechanical stress from outside) |
| ④ Bulk Metal® Foil (etched resistive element) | ⑨ High-temperature solder |
| ⑤ Bonding layer (polyimide) | ⑩ Exterior lead (Dia. 0.65 mm) |

Manufacturing Process, Adjustment of Resistance Value Construction,
and Temperature Characteristics of Resistance

TEMPERATURE CHARACTERISTICS OF RESISTANCE

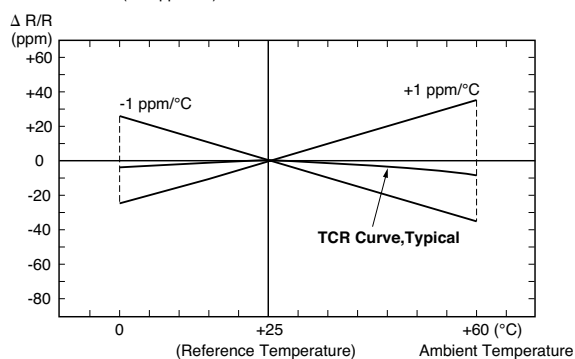
Char.S



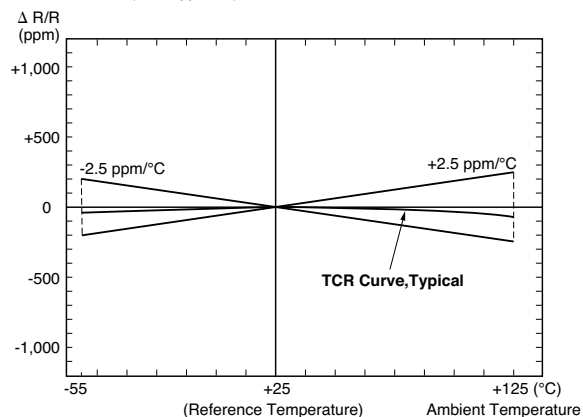
Temperature (°C)	Δ R/R (ppm)
-55	0±40
0	0±15
+50	0±15
+125	0±50

Reference Temperature +25°C

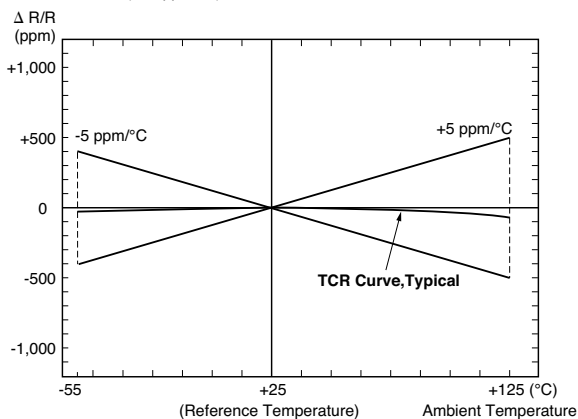
Char.Z (0±1 ppm/°C)



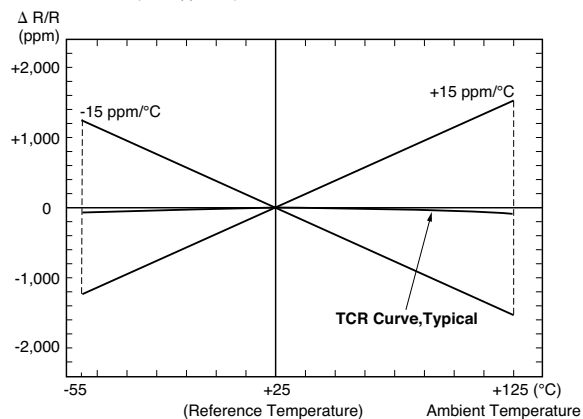
Char.Y (0±2.5 ppm/°C)



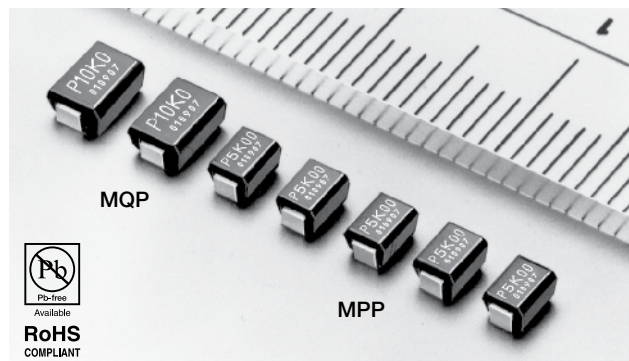
Char.X (0±5 ppm/°C)



Char.W (0±15 ppm/°C)



Z-Foil Ultra High-Precision SMT Resistor (Molded, J-Lead Terminal)



FEATURES

- Temperature coefficient of resistance (TCR): 0.05 ppm/°C typical (0°C to +60°C) by New Generation Z-Foil Technology
- 0.2 ppm/°C typical (-55°C to +125°C, +25°C ref.)
- Resistance tolerance: to $\pm 0.01\%$
- Power coefficient "ΔR due to self heating": 5 ppm at rated power (typical)
- Power rating: to 200 mW (MPP) and 250 mW (MQP) at +70°C
- Load life stability: to $\pm 0.005\%$ at 70°C, 2000h at rated power (typical)
- Not restricted to standard values, we can supply specific "as required" values at no extra cost or delivery (e.g., 1K2345 vs. 1K)

COMPOSITION OF TYPE NUMBER

Example:

MPP 10K005* T L

Tape & Reel Package Required
Resistance Tolerance
Resistance Value
Type

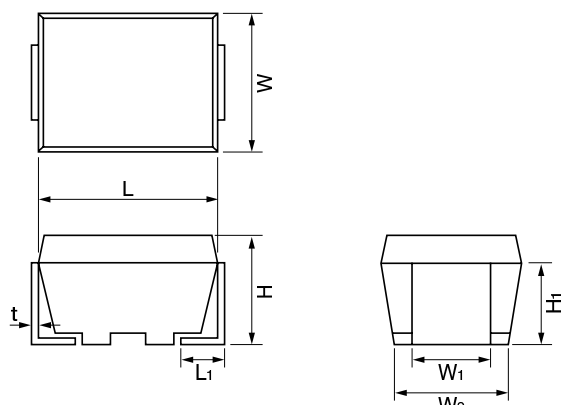
Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

* Imprinting indicates up to 3 significant digits but ordered resistance value is traceable by date code

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

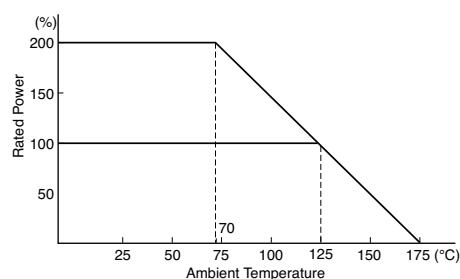
Type	TCR (ppm/°C) -55°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 125°C
MPP	$\pm 0.2 \pm 3.8$	30 to <50	$\pm 0.1(B)$	0.1
	$\pm 0.2 \pm 2.8$	50 to <100	$\pm 0.1(B)$	
	$\pm 0.2 \pm 1.8$	100 to <1k	$\pm 0.1(B) \pm 0.05(A) \pm 0.02(Q)$	
		1k to <20k	$\pm 0.1(B) \pm 0.05(A) \pm 0.02(Q) \pm 0.01(T)$	
MQP	$\pm 0.2 \pm 3.8$	30 to <50	$\pm 0.1(B)$	0.125
	$\pm 0.2 \pm 2.8$	50 to <100	$\pm 0.1(B)$	
	$\pm 0.2 \pm 1.8$	100 to <1k	$\pm 0.1(B) \pm 0.05(A) \pm 0.02(Q)$	
		1k to <40k	$\pm 0.1(B) \pm 0.05(A) \pm 0.02(Q) \pm 0.01(T)$	

CONFIGURATION (DIMENSIONS IN mm)

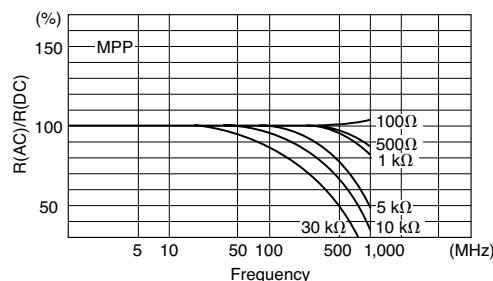


Type	MPP	MQP
L	3.2 \pm 0.2	4.5 \pm 0.2
W	2.5 \pm 0.2	3.2 \pm 0.2
H	2.0 \pm 0.2	
L1	0.6 \pm 0.2	0.8 \pm 0.2
W1	1.4 \pm 0.3	
W2	2.3 \pm 0.2	3.0 \pm 0.2
H1	1.5 \pm 0.3	
t	0.15 \pm 0.05	

POWER DERATING CURVE



FREQUENCY CHARACTERISTICS



PERFORMANCE				
Parameters	Test Condition	Specification		Typical MPP/MQP
		MP/MQ	MPP/MQP	
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		125°C -65°C to +175°C MP = 50V, MQ = 100V 350 mA		
Thermal Shock Overload	-65°C/30 min.↔+150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%	±0.005% ±0.005%
Low Temperature Storage and Life Outstanding PC Board Bending	-65°C, No Load, 24 hrs.→Rated Voltage, 45 min. 3 mm Bend, 60 sec.	±0.05% ±0.05%	±0.01% ±0.01%	±0.005% ±0.005%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.01%	±0.01%	±0.005%
		over 10,000 MΩ		
		±0.05% ±0.05%	±0.03% ±0.03%	±0.01% ±0.01%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.02% ±0.02%	±0.01% ±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.005%	±0.0025%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.05%	±0.05%	±0.03%
Life	70°C, Rated Power, 1.5 hr. – on, 0.5 hr. – off, 2,000 hrs.	—	±0.01%	±0.005%
	70°C, Rated Power x 2, 1.5 hr. – on, 0.5 hr. – off, 2,000 hrs.	—	±0.03%	±0.01%

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)

Tape Dimensions										Reel Dimensions							
Type	A	B	C	D	E	F	G	H	J	A	N	B	C	D	W1	W2	r
MPP	2.8 ±0.2	3.9 ±0.2	12.0 ±0.3	5.5 ±0.05	1.75 ±0.1	4.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia. 1.5 ±0.1-0	Dia. 178 ±2	Dia. 60 min.	Dia. 13 ±0.5	Dia. 21 ±0.8	2 ±0.5	12.4 +2.0-0	18.4 max.	1.0 ±0.5
MQP	3.6 ±0.2	5.2 ±0.2	12.0 ±0.3	5.5 ±0.05	1.75 ±0.1	8.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia. 1.5 ±0.1-0	Reel Capacity MPP: 1,200 pieces/reel MQP: 800 pieces/reel							

PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

1. Storage

Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

① Hand Soldering—Hand soldering is applicable as shown at right.

Recommended

- Temp. of iron tip: 240°C to 270°C
- Power of iron: 20W or less
- Diameter of tip: dia. 3 mm max.

② Solder Reflow in Furnace

Recommended

- Peak temperature: 250+0/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature

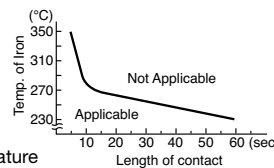
③ Dipping in Solder (Wave or Still)

Recommended

- Temp. of solder: 260°C max
- Length of dipping: 10 seconds
- To cool gradually at room temperature

④ Other

Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

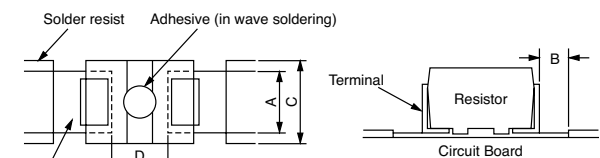


3. Cleaning

Use volatile cleaner such as methylalcohol or propyl alcohol.

4. Circuit Board Design

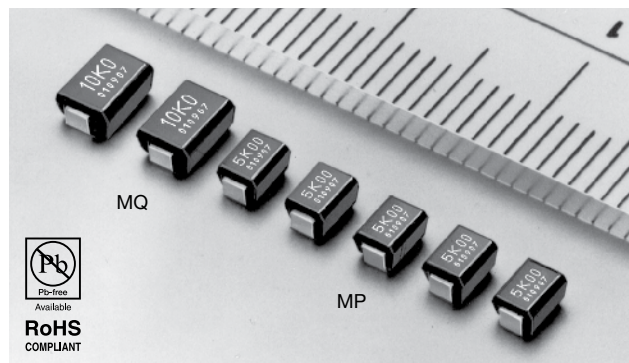
The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.



Type	A	B	C	D
MPP	1.6 to 2.0	0.5 to 1.5	2.2 to 2.6	1.8
MQP				2.5

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

Ultra Precision SMT Resistor (Molded, J-Lead Terminal)

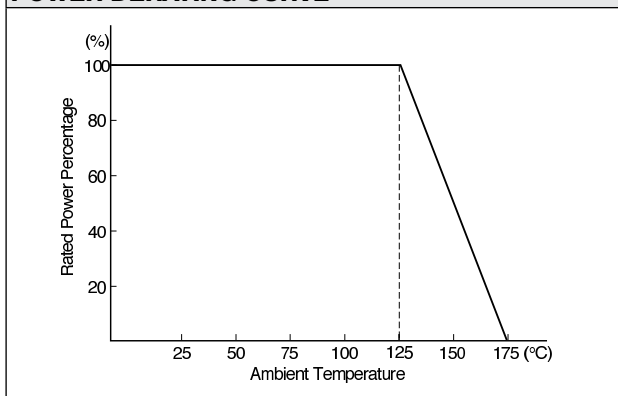


TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Type	TCR (ppm/°C) -55°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 125°C
MP	0±10	30 to 100	±0.1	0.1
	0±5	100 to 30k	±0.05	
MQ	0±10	30 to 100	±0.1	0.125
	0±5	100 to 60k	±0.05	

* Please contact us for tighter tolerances.

POWER DERATING CURVE



COMPOSITION OF TYPE NUMBER

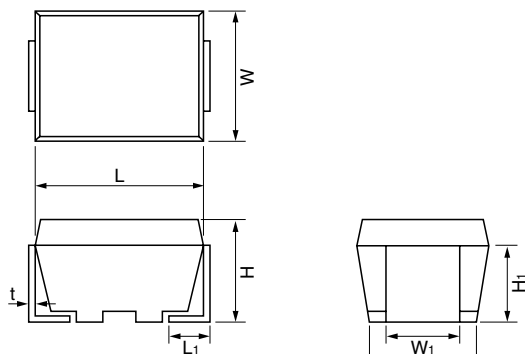
Example:

MQ 10K00 L

Tape & Reel Package Required
Resistance Value
Type

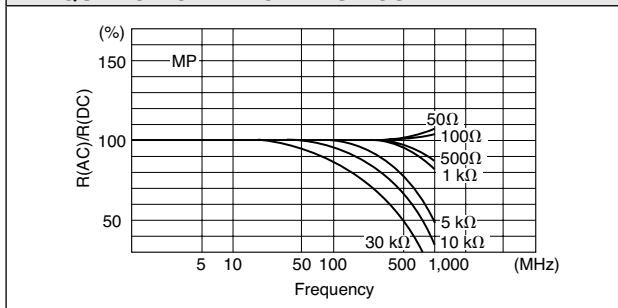
Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

CONFIGURATION (DIMENSIONS IN mm)

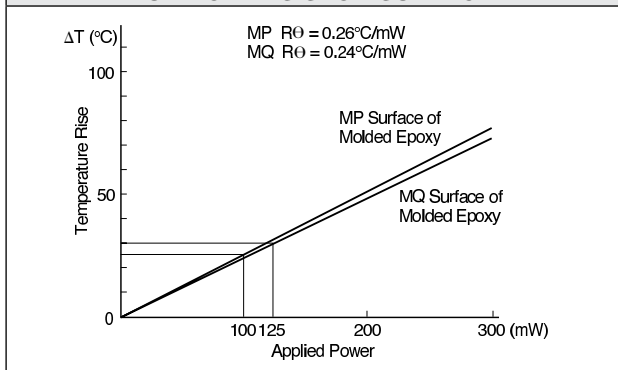


Type	MP	MQ
L	3.2±0.2	4.5±0.2
W	2.5±0.2	3.2±0.2
H	2.0±0.2	
L1	0.6±0.2	0.8±0.2
W1	1.4±0.3	
W2	2.3±0.2	3.0±0.2
H1	1.5±0.3	
t	0.15±0.05	

FREQUENCY CHARACTERISTICS



TEMPERATURE OF RESISTOR SURFACE



PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		125°C -65°C to +175°C MP=50V, MQ=100V 350 mA	
Thermal Shock Overload	-65°C/30 min.↔+175°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.01%
Low Temperature Storage and Operation Substrate Bending Test	-65°C, No Load, 24 hrs.→Rated Voltage, 45 min. Substrate Bent 3 mm, 60 sec.	±0.05% ±0.05%	±0.01% ±0.01%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.01% over 10,000 MΩ ±0.05%	±0.005% over 10,000 MΩ ±0.03%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.02% ±0.02%	±0.01% ±0.01%
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.03%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.05%	±0.03%

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)

Tape Dimensions										Reel Dimensions							
Type	A	B	C	D	E	F	G	H	J	A	N	B	C	D	W1	W2	r
MP	2.8 ±0.2	3.9 ±0.2	12.0 ±0.3	5.5 ±0.05	1.75 ±0.1	4.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia. 1.5 ±0.1-0	Dia. 178 ±2	Dia. 60 min.	Dia. 13 ±0.5	Dia. 21 ±0.8	2 ±0.5	12.4 +2.0-0	18.4 max.	1.0 ±0.5
MQ	3.6 ±0.2	5.2 ±0.2	12.0 ±0.3	5.5 ±0.05	1.75 ±0.1	8.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia. 1.5 ±0.1-0	Reel Capacity MP: 1,200 pieces/reel MQ: 800 pieces/reel							

PRECAUTION IN USING FACE-BONDED CHIP RESISTORS

1. Storage

Storage conditions or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

① Hand Soldering

Hand soldering is applicable as shown at right.

Recommended

- Temp. of iron tip: 240°C to 270°C
- Power of iron: 20W or less
- Diameter of tip: dia. 3 mm max.

② Solder Reflow in Furnace

Recommended

- Peak temperature: 250+0/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature

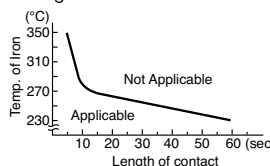
③ Dipping in Solder (Wave or Still)

Recommended

- Temp. of solder: 260°C max
- Length of dipping: 10 seconds
- To cool gradually at room temperature

④ Other

Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

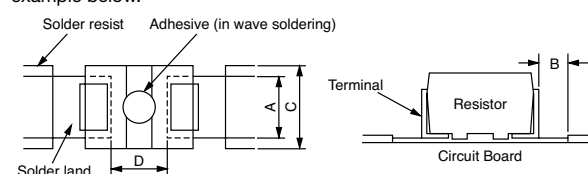


3. Cleaning

Use volatile cleaner such as methylalcohol or propyl alcohol.

4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.



Type	A	B	C	D
MP	1.6 to 2.0	0.5 to 1.5	2.2 to 2.6	1.8
MQ				2.5

Dimensions in mm

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.



Example:

① Type	④ Tolerance (Absolute)
② Nominal Resistance Values (R1)	⑤ Tolerance (Matching)
③ Nominal Resistance Values (R2)	⑥ Tape & Reel Package Being Required

* Symbols in parentheses are for type number composition.
** Please contact us for the availability.

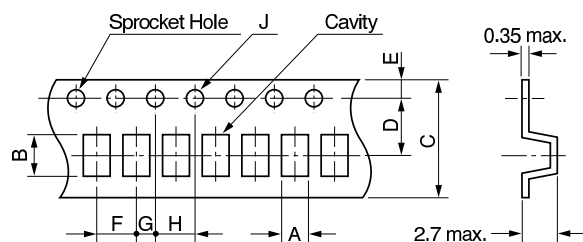
Resistance Ratio	TCR Tracking (ppm/°C) -55°C to +125°C
Ratio = 1	±1
1 <Ratio ≤10	±2
10 <Ratio ≤100	±3
100 <Ratio	±5

PERFORMANCE

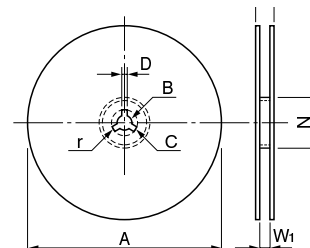
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	Δ Ratio	ΔR	Δ Ratio
Maximum Rated Operating Temperature Working Temperature Range		125°C -65°C to +150°C			
Thermal Shock Overload	-65°C/30 min. \leftrightarrow +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	$\pm 0.05\%$ $\pm 0.05\%$	$\pm 0.02\%$ $\pm 0.02\%$	$\pm 0.01\%$ $\pm 0.01\%$	$\pm 0.005\%$ $\pm 0.005\%$
Low Temperature Storage and Operation Substrate Bending Test	-65°C, No Load, 24 hrs. \rightarrow Rated Voltage, 45 min. 3 mm Bend 60 sec.	$\pm 0.05\%$ $\pm 0.05\%$	$\pm 0.02\%$ $\pm 0.02\%$	$\pm 0.01\%$ $\pm 0.01\%$	$\pm 0.005\%$ $\pm 0.005\%$
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atom. Pres.: AC 200V, 1 min. DC 100V, 1 min. 260°C, 10 sec. +65°C to -10°C, 90% to 98% RH, Rated Power, 10 cycles (240 hrs.)	$\pm 0.01\%$ $\pm 0.05\%$	$\pm 0.01\%$ $\pm 0.02\%$	$\pm 0.005\%$ $\pm 0.03\%$	$\pm 0.0025\%$ $\pm 0.01\%$
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	$\pm 0.02\%$ $\pm 0.02\%$	$\pm 0.01\%$ $\pm 0.01\%$	$\pm 0.01\%$ $\pm 0.01\%$	$\pm 0.005\%$ $\pm 0.005\%$
Life	125°C, Rated Power, 1.5 hrs. – ON, 0.5 hrs. – OFF, 2,000 hrs.	$\pm 0.05\%$	$\pm 0.02\%$	$\pm 0.03\%$	$\pm 0.015\%$
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	$\pm 0.005\%$	$\pm 0.0025\%$	$\pm 0.0025\%$	$\pm 0.0015\%$
High Temperature Exposure	150°C, No Load, 2,000 hrs.	$\pm 0.05\%$	$\pm 0.02\%$	$\pm 0.02\%$	$\pm 0.01\%$

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)

Tape Dimensions



Reel Dimensions (Reel capacity: 800 pieces/reel)



Type	A	B	C	D	E	F	G	H	J	A	N	B	C	D	W ₁	W ₂	r
MU	3.6 ± 0.2	3.1 ± 0.2	12.0 ± 0.3	5.5 ± 0.05	1.75 ± 0.1	8.0 ± 0.1	2.0 ± 0.05	4.0 ± 0.1	Dia. 1.5 $+0.1-0$	Dia. 178 ± 2	Dia. 60 min.	Dia. 13 ± 0.5	Dia. 21 ± 0.8	2 ± 0.5	12.4 $+2.0-0$	18.4 max.	1.0 ± 0.5

PRECAUTION IN USING FACE-BONDED CHIP RESISTOR (DIMENSIONS IN mm)

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

① Hand Soldering

Hand soldering is applicable as shown at right.

- Recommended
- Temp. of Iron Tip: 240°C to 270°C
- Power of Iron: 20W or less
- Diameter of Tip: Dia. 3 mm max.

② Solder Reflow in Furnace

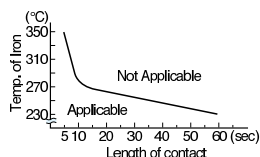
Recommended

- Peak Temperature: 250°C \pm 0°C/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature

③ Dipping in Solder (Wave or Still)

Recommended

- Temp. of Solder: 240°C to 250°C
- Length of Dipping: 3 to 4 seconds
- To cool gradually at room temperature



④ Other

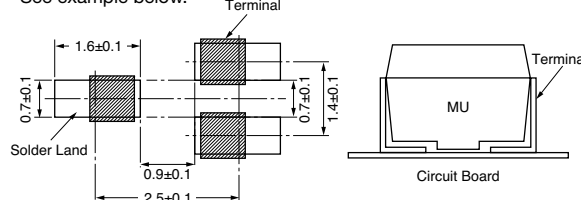
Corrosion-free flux, such as rosin, is recommended. Do not apply pressure to the molded housing immediately after soldering.

3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol.

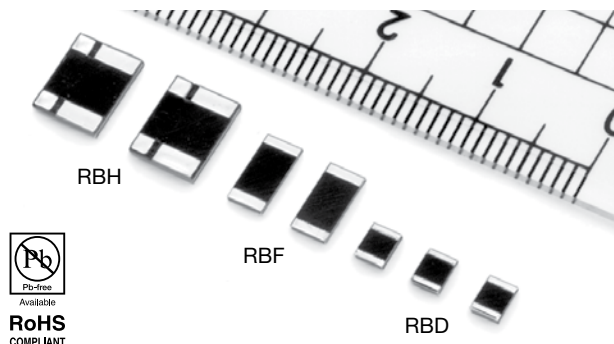
4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.



When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

Ultra Precision SMT Current Sense Resistor (Flip-Chip)

RoHS
COMPLIANT

COMPOSITION OF TYPE NUMBER

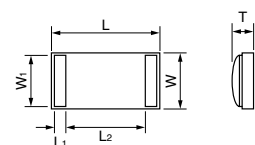
Example:

RBF J R1000 F L

Tape & Reel Package Required
Tolerance
Resistance Value
TCR
Type

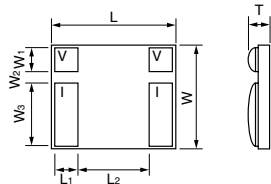
Resistance value in ohm is expressed by a series of four significant digits and an R designates the decimal point.

CONFIGURATION (DIMENSIONS IN mm)



Type	RBD	RBF
L	3.2±0.1	6.3±0.1
W	2.5±0.1	3.2±0.1
L ₁	0.5±0.2	0.7±0.2
L ₂	2.1±0.2	4.7±0.2
W ₁	2.4±0.2	3.0±0.2
T	1.05 max.	

Dimensions in mm

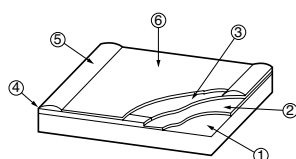


Type	RBH
L	7.5±0.1
W	6.0±0.1
L ₁	1.4±0.2
L ₂	4.4±0.2
W ₁	1.4±0.2
W ₂	0.7±0.2
W ₃	3.6±0.2
T	1.5 max.

Dimensions in mm

I: Current Sensing Terminal
V: Voltage Terminal

CONSTRUCTION



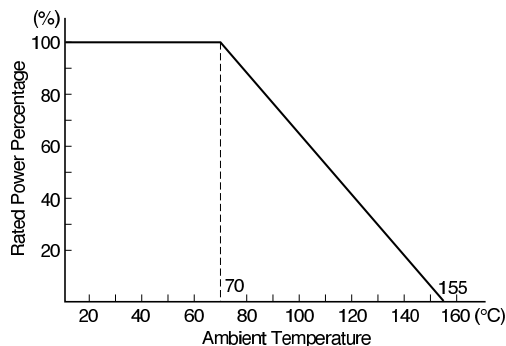
- ① Ceramic Substrate (High-Purity Alumina)
- ② Heat-Resistant Bonding Layer
- ③ Bulk® Metal Foil
- ④ Metal Plating
- ⑤ Solder
- ⑥ Solder-Resist

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

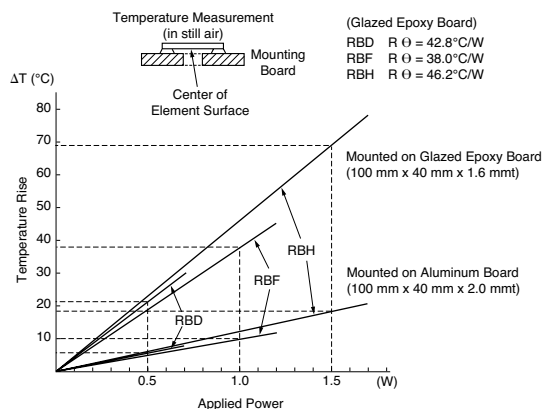
Type	TCR (ppm/°C) -25°C to 125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 70°C
RBD	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	0.5
	0±10 (C) 0±25 (J)	0.1 to 1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	
RBF	0±25 (J)	0.01 to 0.1	±1 (F) ±2 (G) ±5 (J)	1
	0±10 (C) 0±25 (J)	0.1 to 1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	
RBH	0±10 (C) 0±25 (J)	0.01 to 0.1	±0.5 (D) ±1 (F) ±2 (G) ±5 (J)	1.5

*Symbols parenthesized are for type number composition.

POWER DERATING CURVE



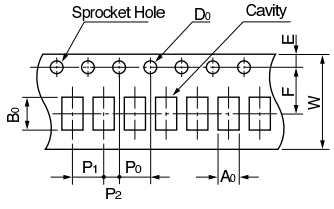
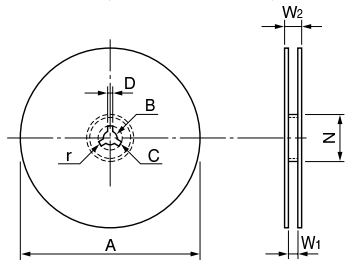
TEMPERATURE OF RESISTOR SURFACE



Please use board made of metal for continuous use with 2W at 70°C. Please keep the temperature of board less than 90°C when using the glazed epoxy board.

PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature		70°C	
Working Temperature Range		-65°C to +155°C	
Thermal Shock	-65°C/30 min. ↔ +155°C/30 min., 5 cycles	±0.1%	±0.03%
Overload	Rated Voltage x 2.5, 5 sec.	±0.1%	±0.03%
Low Temperature Storage and Operation	-65°C, No Load, 24 hrs. → Rated Voltage, 45 min.	±0.1%	±0.05%
Substrate Bending Test	Substrate Bent 3 mm, 60 sec.	±0.1%	±0.05%
Dielectric Withstanding Voltage	Atmo. Pres.: AC 200V, 1 min.	±0.05%	±0.01%
Insulation Resistance	DC 100V, 1 min.	over 10,000 MΩ	over 10,000 MΩ
Resistance to Soldering Heat	260°C, 10 sec.	±0.1%	±0.03%
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.1%	±0.03%
Shock	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks	±0.05%	±0.01%
Vibration, High Frequency	20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.05%	±0.01%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs	±0.1%	±0.05%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±0.1%	±0.05%

TAPE AND REEL PACKAGE (BASED ON EIA-481-1) (DIMENSIONS IN mm)

Tape Dimensions										Reel Dimensions								
 <p>RBD, RBF: 0.25±0.05 RBH: 0.30±0.05</p> <p>RBD, RBF: 1.2±0.1 RBH: 1.80±0.1</p>										Reel Capacity RBH: 1,000 pieces/reel RBD, RBF: 4,000 pieces/reel 								
Type	A0	B0	W	F	E	P1	P2	P0	D0	Type	A	N	B	C	D	W1	W2	r
RBD	2.85 ±0.1	3.7 ±0.1	8.0 ±0.2	3.5 ±0.05	1.75 ±0.1	4.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia.1.5 +0.1-0	RBD	Dia.178 ±2	Dia.60 min.	Dia.13 ±0.5	Dia.21 ±0.8	2.0 ±0.5	8.4 +2.0-0	14.4 max.	1.0 ±0.5
RBF	3.4 ±0.1	6.7 ±0.1	12.0 ±0.2	5.5 ±0.05	1.75 ±0.1	4.0 ±0.1	2.0 ±0.05	4.0 ±0.1	Dia.1.5 +0.1-0	RBF	Dia.178 ±2	Dia.60 min.	Dia.13 ±0.5	Dia.21 ±0.8	2.0 ±0.5	12.4 +2.0-0	18.4 max.	1.0 ±0.5
RBH	6.3 ±0.1	7.8 ±0.1	16.0 ±0.2	7.5 ±0.1	1.75 ±0.1	8.0 ±0.1	2.0 ±0.1	4.0 ±0.1	Dia.1.5 +0.1-0	RBH	Dia.178 ±2	Dia.60 min.	Dia.13 ±0.5	Dia.21 ±0.8	2.0 ±0.5	17.0 ±0.3	19.4 ±0.1	1.0 ±0.5

PRECAUTION IN USING SMD CURRENT SENSE RESISTORS

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

① Solder Reflow in Furnace

Recommended

- Peak Temperature: 250+0/-5°C
- Holding time: 10 sec. max.
- To cool gradually at room temperature.

② Dipping in Solder (Wave or Still)

Recommended

- Temp. of Solder: 260°C max.
- Length of Dipping: 10 sec.

③ Other

Soldering iron is never recommended. Corrosion-free flux such as rosin is recommended.

3. Cleaning

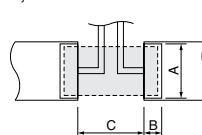
Use volatile cleaner such as methylalcohol or propylalcohol.

4. Circuit Board Design

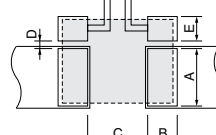
① Solder Land Dimensions

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example at right.

RBD, RBF



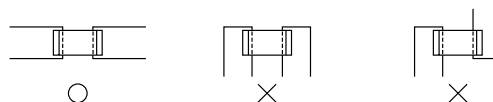
RBH



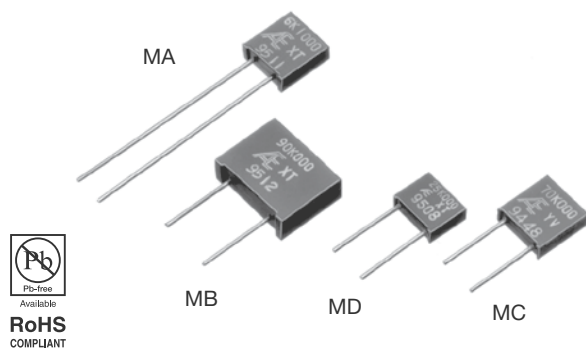
Type	Dimensions in mm				
	A	B	C	D	E
RBD	2.6 to 2.8	0.8	2.0	0.5	1.7
RBF	3.4 to 3.6	1.2	4.5		
RBH	3.8 to 4.0	2.0	4.0		

② Circuit Design

It is recommended that the circuit be drawn so that current may approach, cross and go away from the mounted resistor in one direction as illustrated below. Thicker copper foil should be used if possible.



Ultra Precision Resistor (Transfer Molded)



COMPOSITION OF TYPE NUMBER

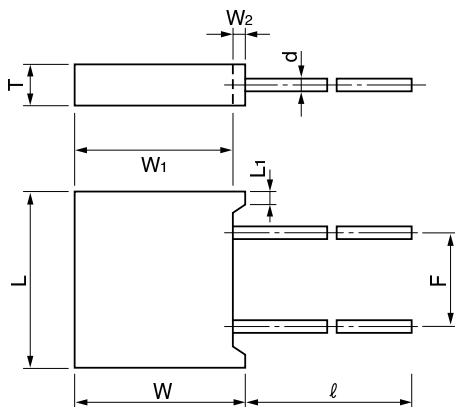
Example:

MA Y 10K000 A

Tolerance
Resistance Value
TCR
Type

Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)



Type	MA	MC	MB	MD
L	7.9±0.2		13.0±0.3	7.4±0.2
L ₁	1.0 max.		1.5 max.	0.8 max.
W	8.3±0.2		10.0±0.3	6.0±0.2
W ₁	8.0±0.2		9.5±0.3	5.7±0.2
W ₂	0.3 max.		0.5 max.	0.4 max.
T	2.8±0.2	2.3±0.2	4.0±0.3	2.3±0.2
F	3.81±0.25	5.08±0.25	7.5±0.5	5.08±0.25
ℓ	25±10		10±3	
d	Dia. 0.65±0.05			

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

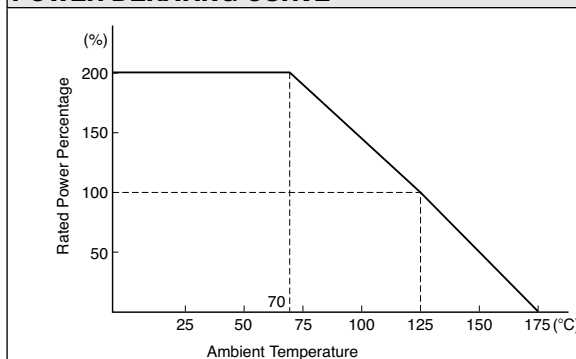
Type	TCR (ppm/°C) -55°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)†	Rated Power (W) at 125°C
MA MC	0±15 (W)	1 to 5	±0.5 (D) ±1 (F)	0.3 (0.2 at 150 kΩ or above)
	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	
	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 200k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	
MB	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	0.5 (0.3 at 200 kΩ or above)
	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	30 to 400k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	
MD	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	0.125
	0±5 (X) 0±2.5 (Y)	30 to 100	±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	
	0±5 (X) 0±2.5 (Y) 0±1 (Z)**	100 to 80k	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	

* Symbols in parentheses are for type number composition.

† Resistance figures are the values obtained by measuring the leads at point 12.7±3.2 mm away from the base for Type MA and at point 5.0±1.0 mm for Types MC, MB and MD, but, in case of resistance below 10 ohm, the value at 1.6±0.6 mm away from the base for all types.

**Temperature characteristic Z is applicable for temperature range between 0°C and 60°C.

POWER DERATING CURVE



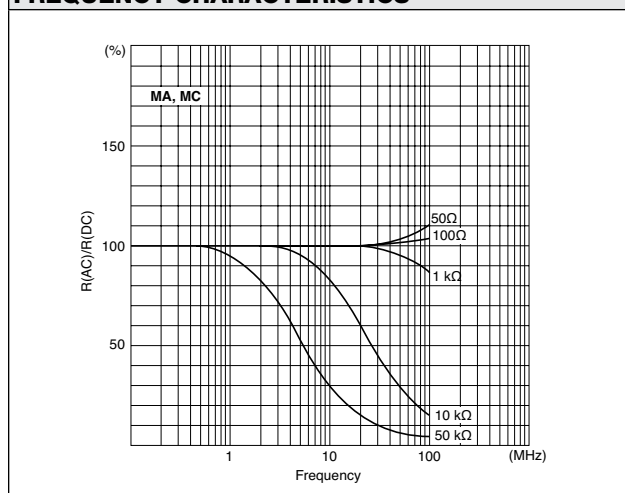
DSCC SPECIFICATIONS

97009
97010
97011

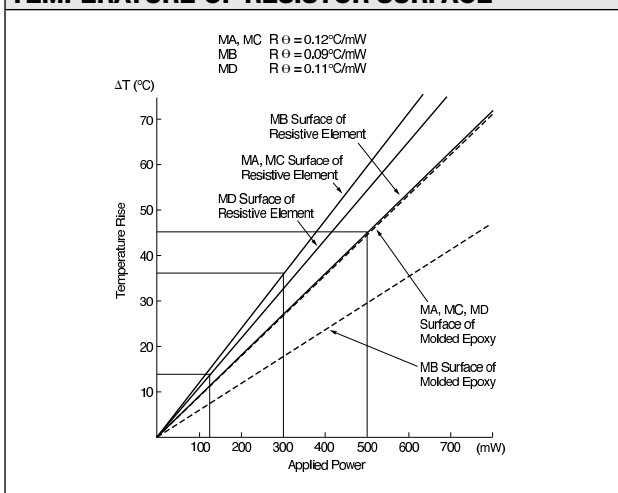
PERFORMANCE			
Parameters	Test Condition	MIL-PRF-55182/9 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		125°C -65°C to +175°C MA, MC=300V, MB=350V, MD=250V	
Power Conditioning Thermal Shock Overload	125°C, Rated Power, 100 hrs. -65°C/30 min. ↔ +150°C/30 min., 5 cycles Rated Power x 6.25, 5 sec.	±(0.20%+0.01Ω) ±0.05% ±0.05%	±0.005% ±0.005% ±0.005%
Solderability Resistance to Solvents	Steam Aging 8 hrs., 245°C, 5 sec. ① Isopropyl Alcohol + Mineral Spirits ② Water + Butyl Cellosolve + Monoethanolamine	over 95% coverage no damage	over 95% coverage no damage
Low Temperature Storage Low Temperature Operation Terminal Strength	-65°C, 24 hrs. -65°C, Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec	±0.05% ±0.05% ±0.02%	±0.0025% ±0.0025% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo.Pres.: 300V rms. Baro. Pres. 8 mHg: 200V rms. DC 100V, 2 min. +260°C, 10 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.02% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.01%
Shock (Specified Pulse) Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20min., X, Y, each 4 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%
Life	125°C, Rated Voltage, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.015%
Life 70°C Power Rating	70°C, Rated Voltage x 2, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.015%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0025%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.5%	±0.015%
Current Noise Voltage Coefficient Thermal EMF		-32 dB 0,0005%/V 1.0 μV/°C	-42 dB 0,00003%/V 1.0 μV/°C

Type MA meets requirements of MIL-PRF-55182/9.

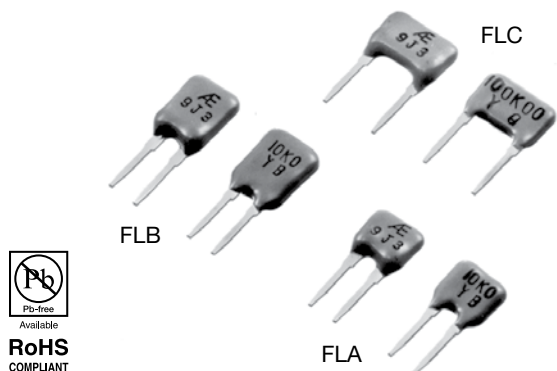
FREQUENCY CHARACTERISTICS



TEMPERATURE OF RESISTOR SURFACE



Precision Resistor (Conformally Coated)



RoHS
COMPLIANT

COMPOSITION OF TYPE NUMBER

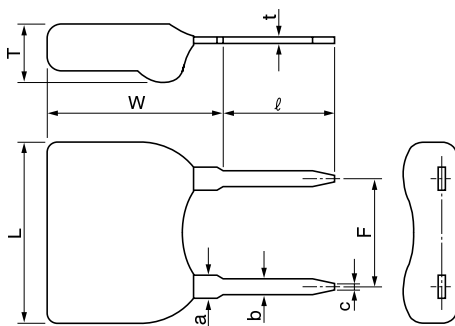
Example:

FLA X 500R00 B

Tolerance
Resistance Value
TCR
Type

Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)



Type	FLA	FLB	FLC
L	5.6±0.5		7.5±0.5
W	6.2±0.5	8.2±0.5	6.2±0.5
T	2.2±0.5		
F	2.54±0.25		5.08±0.25
l	5±1		
t	0.3±0.05		
a	1.0±0.05		
b	0.65±0.05		
c	0.4±0.05		

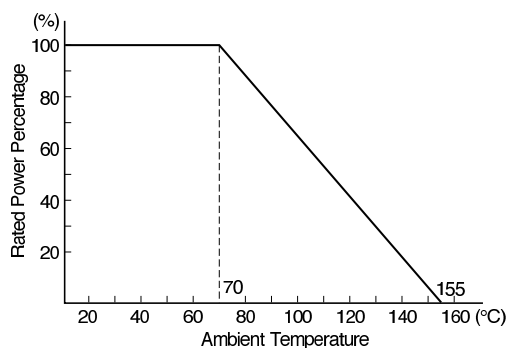
TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Type	TCR (ppm/°C) -25°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)**†	Rated Power (W) at 70°C
FLA	0±5 (X) 0±2.5 (Y)	10 to 30	±0.5 (D) ±1.0 (F)	0.125
		30 to 100	±0.1 (B) ±0.5 (D)	
		100 to 100k	±0.05 (A) ±0.1 (B)	
FLB	0±5 (X) 0±2.5 (Y)	10 to 30	±0.5 (D) ±1.0 (F)	0.25
		30 to 100	±0.1 (B) ±0.5 (D)	
		100 to 150k	±0.05 (A) ±0.1 (B)	
FLC	0±5 (X) 0±2.5 (Y)	10 to 30	±0.5 (D) ±1.0 (F)	0.25
		30 to 100	±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D)	
		100 to 200k	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B)	

* Symbols parenthesized are for type number composition.

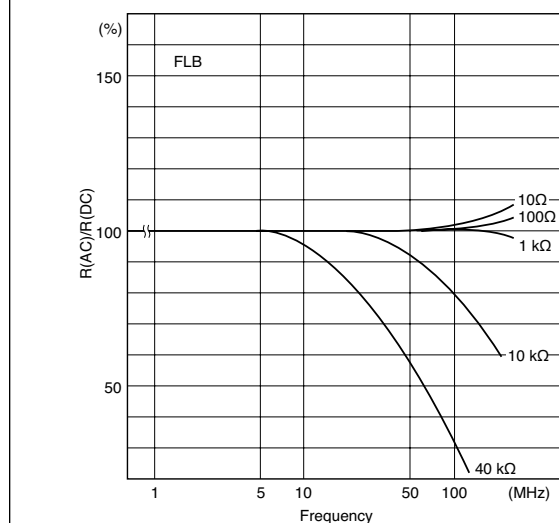
† Resistance figures are the values obtained by measuring at the point 2.5±1.0 mm below the shoulder of leads.

POWER DERATING CURVE

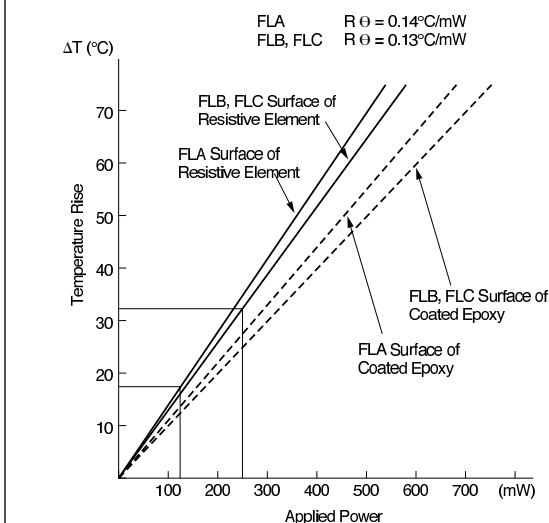


PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70°C -25°C to +155°C FLA=250V, FLB/FLC=300V	
Temperature Cycling Overload	-25°C/30 min., Room Temperature/5 min., +155°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.0025%
Solderability Resistance to Solvents	235°C, 2 sec. ① Isopropyl Alcohol ② Trichloroethylene	over 75% coverage no damage	over 75% coverage no damage
Low Temperature Storage Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.0025% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% over 10,000 MΩ ±0.03% ±0.1%	±0.0025% over 10,000 MΩ ±0.0025% ±0.015%
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03% ±0.03%	±0.005% ±0.005%
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.01%
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.02%	±0.005%
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.05%	±0.01%
Current Noise		-25 dB	-42 dB
Pressure Cooker Test	121°C, 100% RH, 2 atmospheric, No Load, 100 hrs.	±0.5%	±0.1%

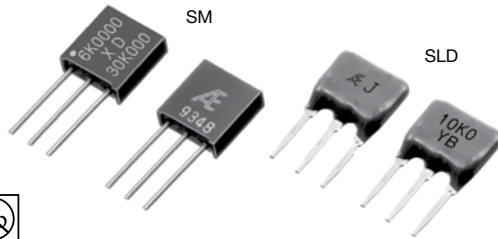
FREQUENCY CHARACTERISTICS



TEMPERATURE OF RESISTOR SURFACE



Ultra Precision Resistor 1-2-3 Network



RoHS
COMPLIANT

DSCC Specification 87026

COMPOSITION OF TYPE NUMBER

Example: $R_1 \neq R_2$

SM 1X 10K00 B A

① ② ③ ④ ⑤ ⑥

Example: $R_1 \neq R_2$

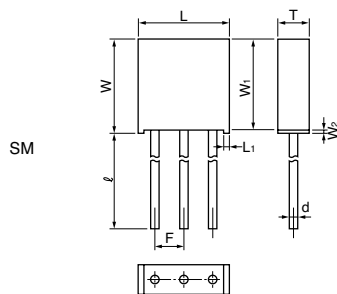
SLD 2X 1K000 / 10K00 B Q

① ② ③ ④ ⑤ ⑥

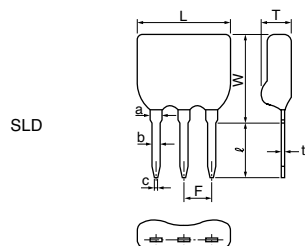
- ① Type
- ② Number of Values
- ③ TCR Absolute
- ④ Nominal Resistance Values
- ⑤ Resistance Tolerance (Absolute)
- ⑥ Resistance Tolerance (Matching)

Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. The fifth R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)



Type	SM
L	7.7±0.2
L ₁	1.0 max.
W	8.1±0.2
W ₁	7.8±0.2
W ₂	0.3 max.
T	2.6±0.2
F	2.54±0.25
l	10±3
d	φ0.65±0.05



Type	SLD
L	7.5±0.5
W	7.5±0.5
T	2.2±0.5
F	2.54±0.25
l	5±1
t	0.3±0.05
a	1.0±0.05
b	0.65±0.05
c	0.4±0.05

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Type	TCR (ppm/°C) -55°C to +125°C		Resistance Range/ Element (Ω)**	Resistance Tolerance (%)		Rated Power/ Package (W)
	Absolute*	Tracking		Absolute*	Matching*	
SM	0±5 (X) 0±2.5 (Y)	See Table 1	50 to 30k	±0.02 (Q) ±0.05 (A) ±0.1 (B)	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B)	0.3 at 125°C
SLD	0±5 (X) 0±2.5 (Y)	See Table 1	50 to 100	±0.1 (B) ±0.5 (D)	±0.05 (A) ±0.1 (B)	0.25 at 70°C
			100 to 30k	±0.05 (A) ±0.1 (B)	±0.02 (Q) ±0.05 (A) ±0.1 (B)	

* Symbols parenthesized are for type number composition.

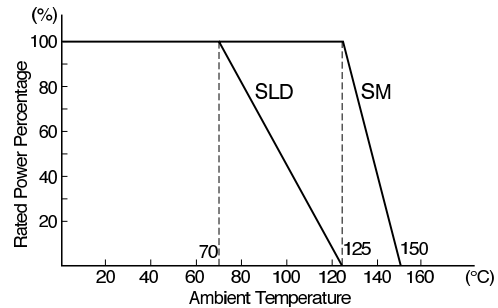
** -25°C to +125°C for SLD type.

*** Please contact us for the availability.

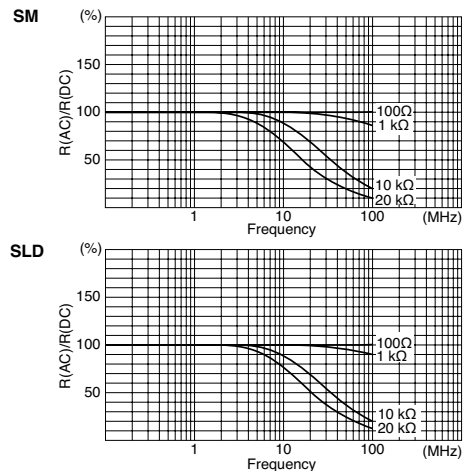
TABLE 1.
TCR TRACKING IS SUBJECT TO RESISTANCE RATIO

Resistance Ratio	TCR Tracking (ppm/°C)
Resistance Ratio = 1	±0.5
1 < Resistance Ratio ≤ 10	±1
10 < Resistance Ratio ≤ 100	±2
100 < Resistance Ratio	±3

POWER DERATING CURVE



FREQUENCY CHARACTERISTICS

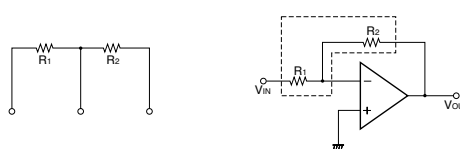


PERFORMANCE – SM					
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	$\Delta Ratio$	ΔR	$\Delta Ratio$
Maximum Rated Operating Temperature		125°C			
Working Temperature Range		-65°C to +150°C			
Thermal Shock Overload	-65°C/30 min. \leftrightarrow +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	$\pm 0.02\%$ $\pm 0.02\%$	$\pm 0.01\%$ $\pm 0.01\%$	$\pm 0.005\%$ $\pm 0.0025\%$	$\pm 0.0025\%$ $\pm 0.001\%$
Solderability	245°C, 5 sec.	over 95% coverage		over 95% coverage	
Resistance to Solvents	① Isopropyl Alcohol + Mineral Spirits ② Water + Butyl Cellosolve + Monoethanolamine	no damage		no damage	
Low Temperature Storage and Operation	-65°C, No Load, 24 hrs. \rightarrow Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec.	$\pm 0.05\%$ $\pm 0.02\%$	$\pm 0.02\%$ $\pm 0.01\%$	$\pm 0.0025\%$ $\pm 0.0025\%$	$\pm 0.001\%$ $\pm 0.001\%$
Terminal Strength		over 10,000 M Ω		over 10,000 M Ω	
Dielectric Withstanding Voltage	Atmo. Pres.: AC 300V, 1 min. Baro. Pres. 8 mHg; AC 200V, 1min. DC 500V, 2 min.	$\pm 0.02\%$	$\pm 0.01\%$	$\pm 0.0025\%$	$\pm 0.001\%$
Insulation Resistance		over 10,000 M Ω		over 10,000 M Ω	
Resistance to Soldering Heat	350°C, 3 sec.	$\pm 0.02\%$	$\pm 0.01\%$	$\pm 0.0025\%$	$\pm 0.001\%$
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	$\pm 0.05\%$	$\pm 0.02\%$	$\pm 0.02\%$	$\pm 0.01\%$
Shock	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks	$\pm 0.01\%$	$\pm 0.005\%$	$\pm 0.0025\%$	$\pm 0.001\%$
Vibration, High Frequency	20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	$\pm 0.02\%$	$\pm 0.01\%$	$\pm 0.0025\%$	$\pm 0.001\%$
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	$\pm 0.05\%$	$\pm 0.02\%$	$\pm 0.015\%$	$\pm 0.005\%$
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	$\pm 0.005\%$	$\pm 0.0025\%$	$\pm 0.0025\%$	$\pm 0.0015\%$
High Temperature Exposure	150°C, No Load, 2,000 hrs.	$\pm 0.05\%$	$\pm 0.02\%$	$\pm 0.015\%$	$\pm 0.005\%$
Current Noise		-32 dB		-42 dB	
Voltage Coefficient		0.0005%/V		0.00003%/V	
Thermal EMF		1.0 $\mu V/^{\circ}C$		1.0 $\mu V/^{\circ}C$	

PERFORMANCE – SLD					
Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	$\Delta Ratio$	ΔR	$\Delta Ratio$
Maximum Rated Operating Temperature		70°C			
Working Temperature Range		-25°C to +125°C			
Thermal Cycling Overload	-25°C/30 min., Room Temperature/5 min., 125°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	$\pm 0.05\%$ $\pm 0.05\%$	$\pm 0.01\%$ $\pm 0.01\%$	$\pm 0.01\%$ $\pm 0.0025\%$	$\pm 0.005\%$ $\pm 0.001\%$
Solderability	235°C, 2 sec.	over 75% coverage		over 75% coverage	
Resistance to Solvents	Isopropyl Alcohol	no damage		no damage	
Low Temperature Operation	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	$\pm 0.05\%$ $\pm 0.05\%$	$\pm 0.01\%$ $\pm 0.01\%$	$\pm 0.0025\%$ $\pm 0.0025\%$	$\pm 0.001\%$ $\pm 0.001\%$
Terminal Strength		over 10,000 M Ω		over 10,000 M Ω	
Dielectric Withstanding Voltage	Atmo. Pres.: AC 300V, 1 min. DC 100V, 1 min.	$\pm 0.03\%$	$\pm 0.01\%$	$\pm 0.0025\%$	$\pm 0.001\%$
Insulation Resistance		over 10,000 M Ω		over 10,000 M Ω	
Resistance to Soldering Heat	350°C, 3 sec.	$\pm 0.03\%$	$\pm 0.01\%$	$\pm 0.0025\%$	$\pm 0.001\%$
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	$\pm 0.1\%$	$\pm 0.05\%$	$\pm 0.03\%$	$\pm 0.01\%$
Shock	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks	$\pm 0.03\%$	$\pm 0.01\%$	$\pm 0.005\%$	$\pm 0.001\%$
Vibration	20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	$\pm 0.03\%$	$\pm 0.01\%$	$\pm 0.005\%$	$\pm 0.001\%$
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	$\pm 0.1\%$	$\pm 0.05\%$	$\pm 0.01\%$	$\pm 0.005\%$
Life (Moisture Load)	40°C 90% RH to 95% RH, Rated Power 1.5 hrs – ON, 0.5 hr. – OFF, 1,000 hrs.	$\pm 0.05\%$	$\pm 0.01\%$	$\pm 0.01\%$	$\pm 0.005\%$
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs	$\pm 0.02\%$	$\pm 0.01\%$	$\pm 0.005\%$	$\pm 0.0025\%$
High Temperature Exposure	125°C, No Load, 1,000 hrs.	$\pm 0.05\%$	$\pm 0.01\%$	$\pm 0.01\%$	$\pm 0.005\%$

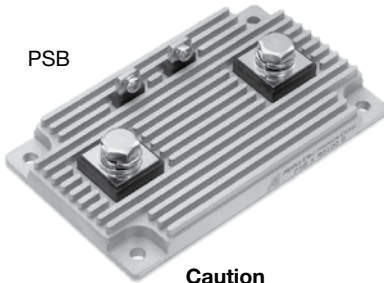
EXAMPLE OF APPLICATION

An application of type SM/SLD (input/feedback resistors for amplifiers) Because the input and the feedback resistors are incorporated into one single element, amplification is not affected by temperature range.



Ultra Precision Shunt Resistor (40 Watts)

PSB



RoHS
COMPLIANT

Caution

Please screw current terminals
>5N · m, voltage terminal >1N · m

COMPOSITION OF TYPE NUMBER

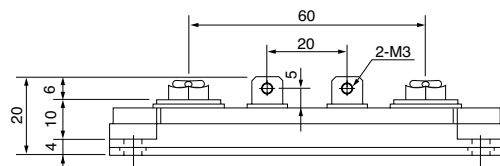
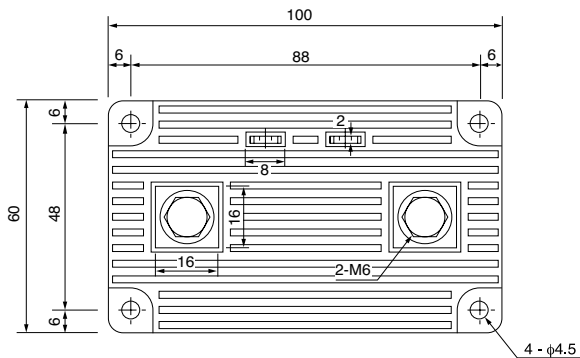
Example:

PSB X R0100 B

PSB: Type
X: TCR
R0100: Resistance Value
B: Tolerance

Resistance value in ohm is expressed by a series of four significant digits and an R designating the decimal point.

CONFIGURATION (DIMENSIONS IN mm)



Schematic of PSB Type



Weight =170g

FEATURES

- Excellent temperature characteristics created by Bulk Metal® foil technology
- Accurate value on four-terminal wiring, even in low extremity of resistance
- High heat dissipation due to aluminum-clad construction with fins
- Readiness to mount to heat sink or water-cooled radiator
- Availability of threaded holes to fix cables with screw

APPLICATIONS

- Current-sensing in precise power supply, motor driver, etc.

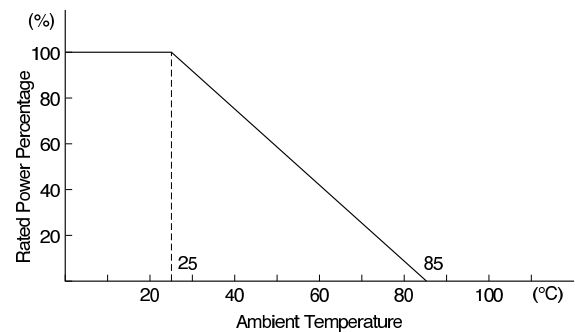
TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

TCR (ppm/°C) 0°C to +60°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 25°C
0±15 (W)	0.001 to 0.005	±0.1 (B) ±0.5 (D) ±1 (F)	12 in free air and 40 On heat sink*
0±5 (X) 0±15 (W)	0.005 to 1		

*Thermal resistance of the heat sink 1°C/W.

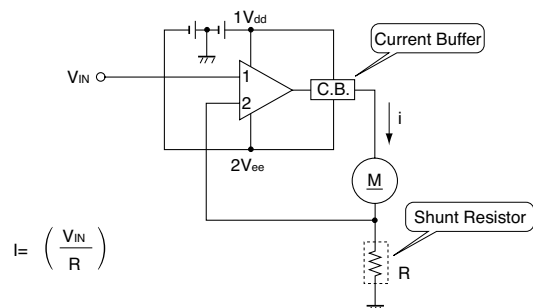
Available to use higher rated power with elevation of cooling effect.
Please keep temperature of element surface less than 60°C.

POWER DERATING CURVE



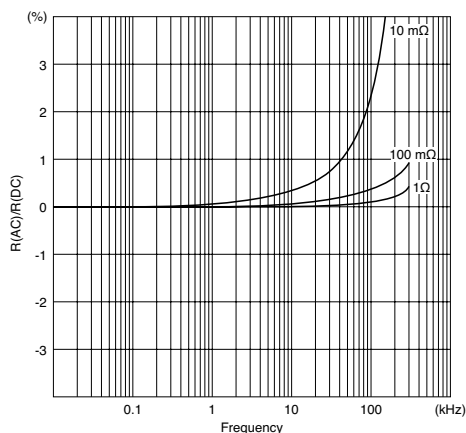
EXAMPLE OF APPLICATIONS

Motor Control Circuit Using Shunt Resistor

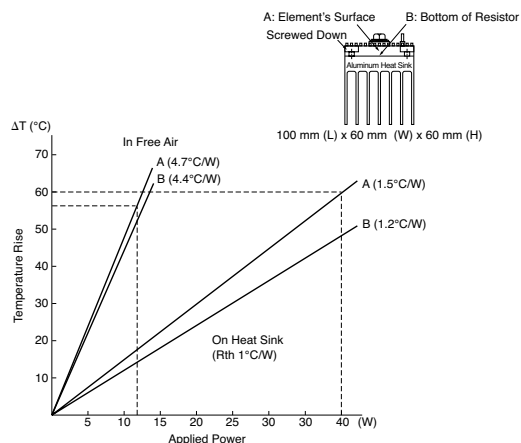


PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Current		25°C -55°C to +85°C 100A	
Power Conditioning	25°C, Rated Power, 96 hrs.	±0.1%	±0.05%
Low Temperature Storage and Operation	-55°C, No Load, 24 hrs.	±0.1%	±0.05%
Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload	Atmo. Pres.: AC 750V, 1 min. DC 500V, 2 min. -55°C, Rated Power Rated Power x 2.5, 5 sec.	±0.05% over 10,000 MΩ ±0.1% ±0.1%	±0.01% over 10,000 MΩ ±0.05% ±0.05%
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.1%	±0.05%
Shock High Frequency Shock	30G, 11 ms., Half-Sine Wave, X, Y, Z, 10 shocks each 10 Hz to 50 Hz to 10 Hz, 1 min. X, Y, Z, 2.0 hrs. each	±0.05% ±0.05%	±0.1% ±0.1%
Life	25°C, Rated Power, 1.5 hrs. – ON, 0.5 hrs. – OFF, 2,000 hrs.	±0.2%	±0.05%
High Temperature Exposure	85°C, No Load, 2,000 hrs.	±0.2%	±0.05%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.01%
Internal Thermal Resistance	Between resistive element and base plate	0.3°C/W	
Thermal Electromotive Force		1 µV/°C	

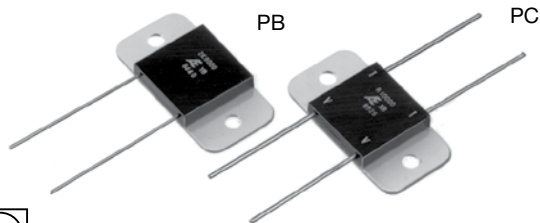
FREQUENCY CHARACTERISTICS



TEMPERATURE OF RESISTOR SURFACE



Ultra Precision Power Resistor (10 Watts)

RoHS
COMPLIANT

COMPOSITION OF TYPE NUMBER

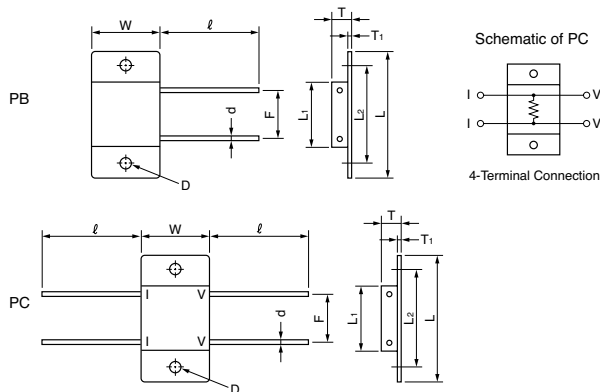
Example:

PB X 50R000 B

Tolerance
Resistance Value
TCR
Type

Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)



Type	PB	PC
L	40.0±0.2	
L1	20.0±0.2	
L2	30.0±0.5	
W	20.0±0.2	
T	5.0±0.2	
T1	1.0±0.1	
F	15.0±0.5	
ℓ	30±10	
D	Dia. 4.0	
d	Dia. 0.8±0.05	Dia. 1.2±0.05

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

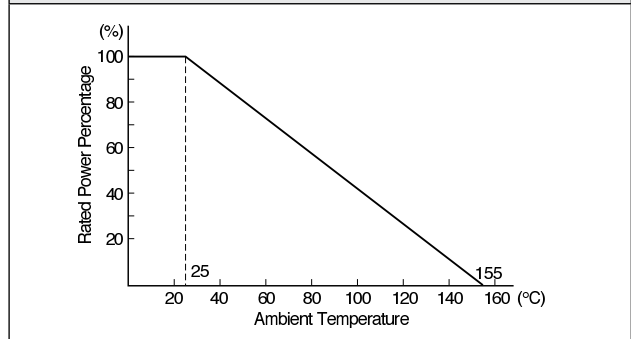
Type	TCR (ppm/°C) -25°C to 125°C*	Resistance Range (Ω)	Resistance Tolerance (%)**†	Rated Power (W) at 25°C
PB	0±15 (W) 0±5 (X) 0±2.5 (Y)	0.4 to 1	1 to ±5 (F, G, J)	2 in free air and 10 On heat sink **
		1 to 5	±0.5 to ±5 (D, F, G, J)	
		5 to 10	±0.1 to ±5 (B, D, F, G, J)	
		10 to 25	±0.05 to ±5 (A, B, D, F, G, J)	
		25 to 50	±0.02 to ±5 (Q, A, B, D, F, G, J)	
		50 to 50k	±0.01 to ±5 (T, Q, A, B, D, F, G, J)	
PC	0±15 (W) 0±5 (X) 0±2.5 (Y)	0.002 to 0.05	±0.5 to ±5 (D, F, G, J)	
		0.05 to 0.1	±0.5 to ±5 (D, F, G, J)	
		0.1 to 5	±0.1 to ±5 (B, D, F, G, J)	
		5 to 10	±0.05 to ±5 (A, B, D, F, G, J)	
		10 to 25	±0.02 to ±5 (Q, A, B, D, F, G, J)	
		25 to 100	±0.01 to ±5 (T, Q, A, B, D, F, G, J)	

* Symbols in parentheses are for type number composition.

† Resistance figures for type PB are the values obtained by measuring the leads at point 12.7±3.2 mm away from the root, but in case of resistance below 10 ohm, the values at 5.08±0.6 mm away.

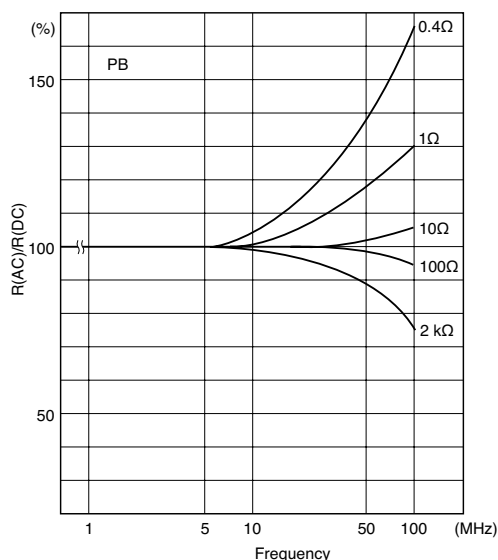
** For heat sinking, an aluminum chassis in 152.4 (L) x 101.6 (W) x 50.8 (H) x 1.0 mm (T) shall be used.

POWER DERATING CURVE

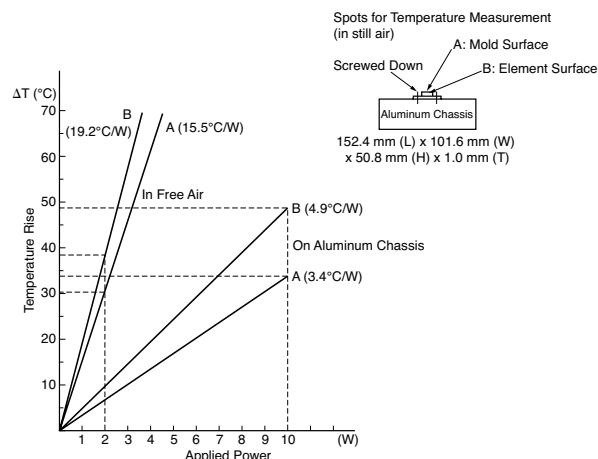


PERFORMANCE			
Parameters	Test Condition	MIL-R-39009 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		25°C -55°C to +155°C 750V PB=5A, PC=32A	
Power Conditioning	25°C, Rated Voltage, 96 hrs.	±0.2%	±0.2%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 KV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1min. DC 500V, 2 min. -55°C, Rated Voltage Rated Voltage x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 2.27 kg (5 pounds), 10 sec.	±0.3% ±0.2% over 10,000 MΩ ±0.3% ±0.3% ±0.5% ±0.2%	±0.005% ±0.005% over 10,000 MΩ ±0.005% ±0.01% ±0.05% ±0.005%
Shock Vibration, High Frequency	100G, 6 ms., Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 4 hrs.	±0.2% ±0.2%	±0.005% ±0.005%
Life	25°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±1.0%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±1.0%	±0.01%
Solderability	245°C, 5 sec.	over 95% coverage	

FREQUENCY CHARACTERISTICS

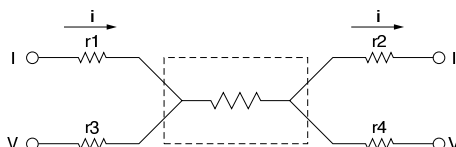


TEMPERATURE OF RESISTOR SURFACE

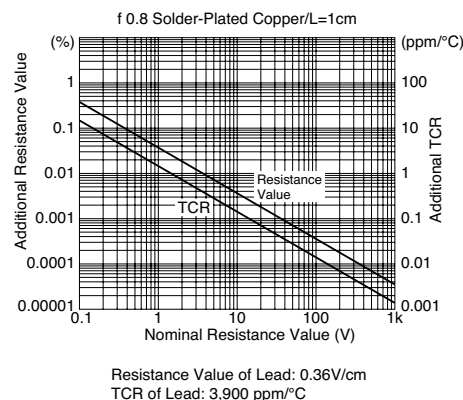


FOUR-TERMINAL RESISTOR

For low ohmic resistor (less than 10 ohm), the resistance value and TCR of the copper lead increases overall resistance value. Four-terminal (Kelvin) connection is recommended per the following figure. Loading current at terminals (V) causes measurement error.



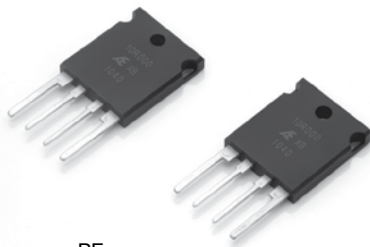
AFFECT OF PB TYPE LEAD FOR RESISTANCE VALUE AND TCR



Ultra Precision Shunt Resistor (10 Watts, TO Package)

RoHS
COMPLIANT

PE



COMPOSITION OF TYPE NUMBER

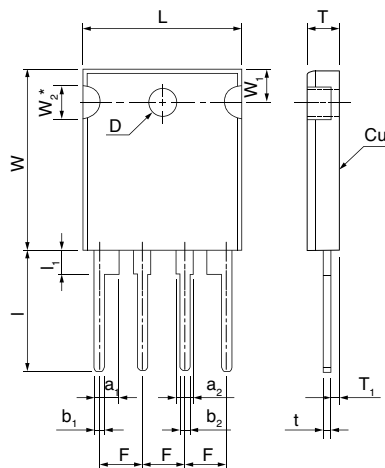
Example:

PE X 1R0000 B

Tolerance
 Resistance Value
 TCR
 Type

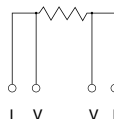
Resistance value, in ohms, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of the decimal point.

CONFIGURATION (DIMENSIONS IN mm)



*half circle recess in molding (2)

Schematic of PE



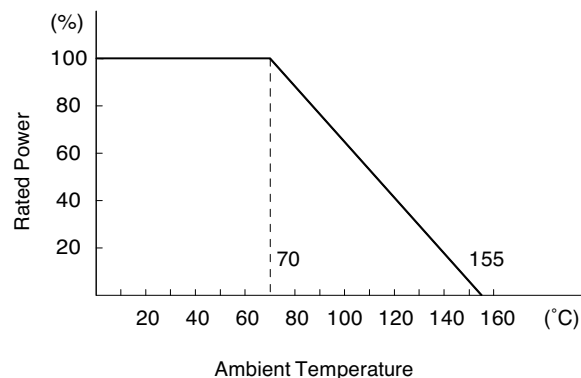
Type	PE
L	19.0±0.5
W	22.0±0.5
W ₁	4.0±0.2
W ₂ *	4.0±0.2
T	4.0±0.2
T ₁	1.3±0.2
F	5.08±0.5
ℓ	15.0±1
ℓ ₁	3.0±0.2
t	0.8±0.1
a ₁	3.0±0.2
a ₂	2.0±0.2
b ₁	1.4±0.1
b ₂	1.0±0.1
D	φ3.4±0.2

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

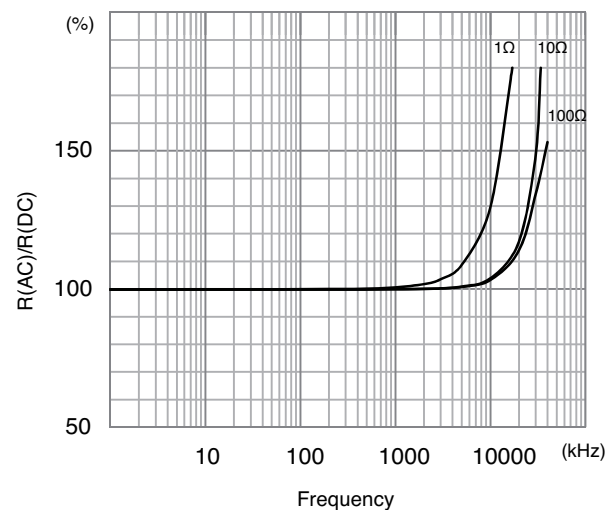
TCR (ppm/°C) -25°C to +125°C	Resistance Range (Ω)	Resistance Tolerance (%)	Rated Power (W) at 70°C
0±15 (W) 0±5 (X)	0.5 to 1	±0.05 to ±5 (A, B, D, F, G, J)	1.5 in free air and 10 on heat sink**
	1 to 5	±0.02 to ±5 (Q, A, B, D, F, G, J)	
0±15 (W) 0±5 (X) 0±2.5 (Y)	5 to 25	±0.02 to ±5 (Q, A, B, D, F, G, J)	
	25 to 500	±0.01 (T), ±0.02 (Q) ±0.05 (A), ±0.1 (B) ±0.5 (D), ±1 (F) ±2 (G), ±5 (J)	

** For heat sinking, an aluminum chassis in 152.4 mm (L) × 101.6 mm (W) × 50.8 mm (H) × 1.0 (T) shall be used.

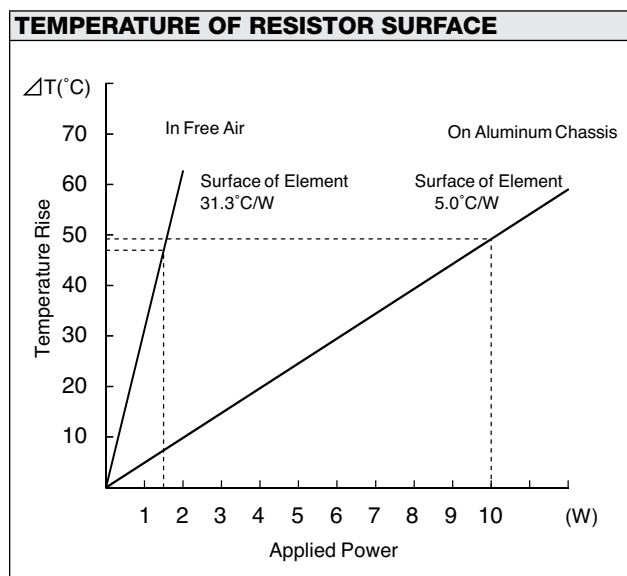
POWER DERATING CURVE



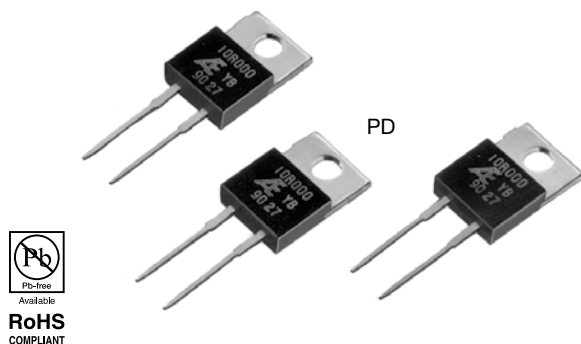
FREQUENCY CHARACTERISTICS



PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Current		70°C -55°C to +155°C 5A	
Power Conditioning	25°C, Rated Power, 96 hrs.	±0.05%	±0.01%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 KV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1 min. DC 500V, 2 min. -55°C, Rated Power Rated Power x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 2.27 kg (5 pounds), 10 sec.	±0.01% ±0.01% over 10,000 MΩ ±0.01% ±0.05% ±0.05% ±0.05%	±0.005% ±0.005% over 10,000 MΩ ±0.005% ±0.01% ±0.02% ±0.005%
Shock Vibration, High Frequency	100G, 6 ms., Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 4 hrs.	±0.01% ±0.01%	±0.005% ±0.005%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.02%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±0.05%	±0.02%
Solderability	245°C, 5 sec.	over 95% coverage	



Ultra Precision Power Resistor (8 Watts, TO-220)



COMPOSITION OF TYPE NUMBER

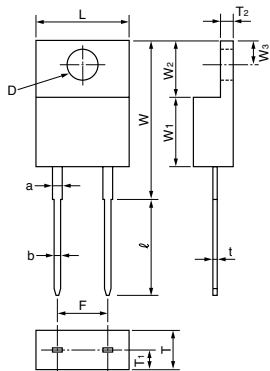
Example:

PD X 50R000 B

Tolerance
Resistance Value
TCR
Type

Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)



Type	PD
L	10.6 max.
W	19.0±0.5
W ₁	8.5±0.2
W ₂	6.5±0.2
W ₃	2.7±0.5
T	4.5±0.2
T ₁	2.0±0.5
T ₂	1.5±0.2
F	5.08±0.5
l	11.0±2
t	0.5±0.05
a	1.2±0.1
b	0.75±0.05
D	Dia. 3.6

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

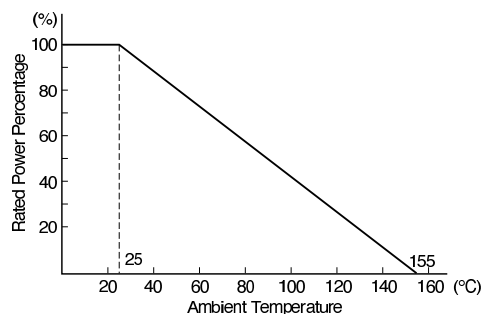
Type	TCR (ppm/°C) -25°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)†	Rated Power (W) at 25°C
PD	0±15 (W)	0.1 to 1	±1 to ±5 (F, G, J)	1.5 In free air and 8 On heat sink**
	0±15 (W) 0±5 (X)	1 to 5	±0.5 to ±5 (D, F, G, J)	
	0±15 (W) 0±5 (X) 0±2.5 (Y)	5 to 10	±0.1 to ±5 (B, D, F, G, J)	
		10 to 25	±0.05 to ±5 (A, B, D, F, G, J)	
		25 to 10k	±0.02 to ±5 (Q, A, B, D, F, G, J)	

* Symbols in parentheses are for type number composition.

† Resistance figures are the values obtained by measuring the leads at point 5.08±0.6 mm away from the root.

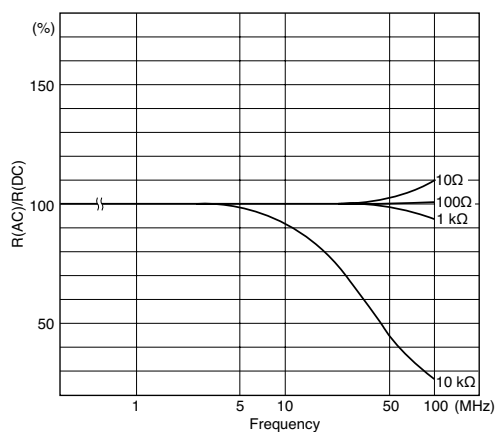
** For heat sinking, an aluminum chassis in 152.4 (L) x 101.6 (W) x 50.8 (H) x 1.0 mm (T) should be used.

POWER DERATING CURVE

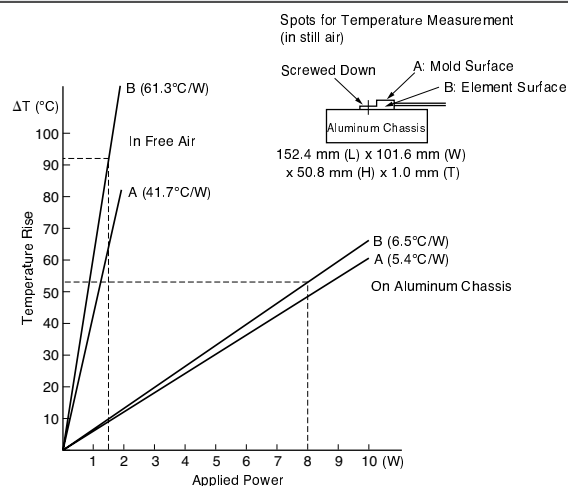


PERFORMANCE			
Parameters	Test Condition	MIL-R-39009 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage Maximum Working Current		25°C -55°C to +155°C 250V 4A	
Power Conditioning	25°C, Rated Voltage, 96 hrs.	±0.2%	±0.02%
Low Temperature Storage Dielectric Withstanding Voltage Insulation Resistance Low Temperature Operation Overload Moisture Resistance Terminal Strength	-55°C, No Load, 24 hrs. Atmo. Pres.: AC 1 kV, 1 min. Baro. Pres. 8 mHg: AC 500V, 1min. DC 500V, 2 min. -55°C, Rated Voltage Rated Voltage x 2.5, 5 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.) 0.908 kg (2 pounds), 10 sec.	±0.3% ±0.2% over 10,000 MΩ ±0.3% ±0.3% ±0.5% ±0.2%	±0.005% ±0.005% over 10,000 MΩ ±0.005% ±0.01% ±0.05% ±0.005%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20min., X, Y, Z, each 4 hrs.	±0.02% ±0.02%	±0.005% ±0.005%
Life	25°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±1.0%	±0.01%
High Temperature Exposure	155°C, No Load, 2,000 hrs.	±1.0%	±0.01%
Solderability	245°C, 5 sec.	over 95% coverage	

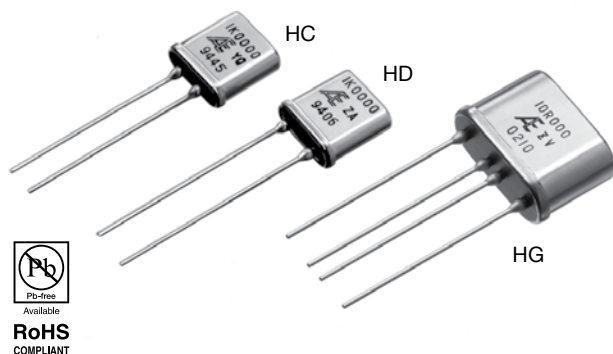
FREQUENCY CHARACTERISTICS



TEMPERATURE OF RESISTOR SURFACE



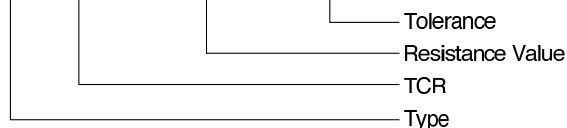
Ultra Precision Resistor (Hermetically Sealed)



COMPOSITION OF TYPE NUMBER

Example:

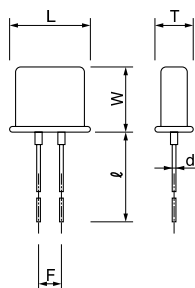
HC Y 30K000 T



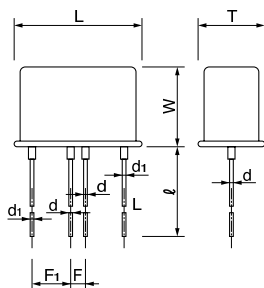
Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. The sixth R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)

HC, HD Type



HG Type



Type	HC	HD	HG
L	10.7±0.3		19.0±0.3
W	10.7±0.3		12.8±0.3
T	4.3±0.3		8.8±0.3
F	3.81±0.25	5.08±0.25	2.54±0.25
F1	-		5.08±0.25
ℓ	30±10		
d	Dia. 0.65±0.05		
d1	Dia. 0.8±0.05		

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

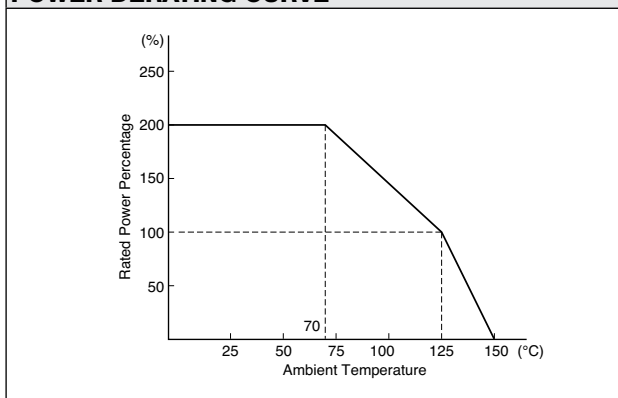
Type	TCR (ppm/°C) -55°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)**†	Rated Power (W) at 125°C
HC HD	0±15 (W)	1 to 5	±0.5 (D) ±1 (F)	0.3
	0±5 (X)	5 to 30	±0.1 (B) ±0.5 (D) ±1 (F)	
	0±5 (X)	30 to 120k	±0.005 (V) ±0.01 (T)	
	0±2.5 (Y) 0±1 (Z)**		±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	
HG	0±2.5 (Y) 0±1 (Z)**	1 to 10	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.3
		10 to 10k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	

* Symbols in parentheses are for type number composition.

† Resistance figures are obtained by measuring the leads at point 12.7±3.2 mm away from the base for type HC and HD, but, in case of resistance below 10 ohm, the value at 1.6±0.6 mm away from the base for all types.

**Temperature characteristic Z is applicable for temperature range between 0°C and 60°C.

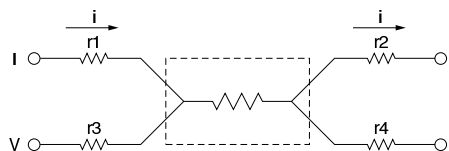
POWER DERATING CURVE



FOUR-TERMINAL (KELVIN) CONNECTION

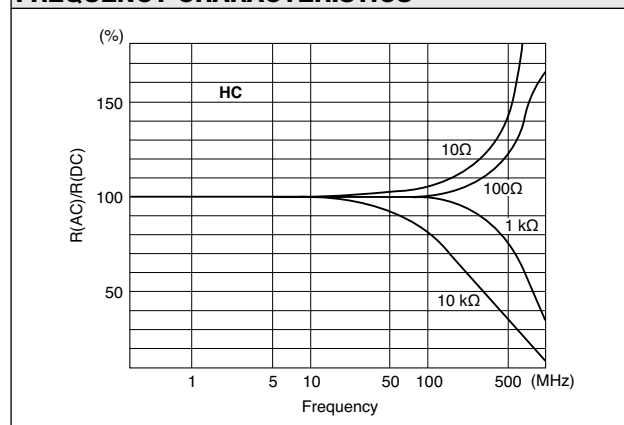
For low ohmic resistor (less than 10 ohm), the resistance value and TCR of the copper lead increases overall resistance value. Four-terminal (Kelvin) connection is recommended per the following figure. Loading current at voltage and current terminals (V, I) causes measurement error.

Four-Terminal Resistor

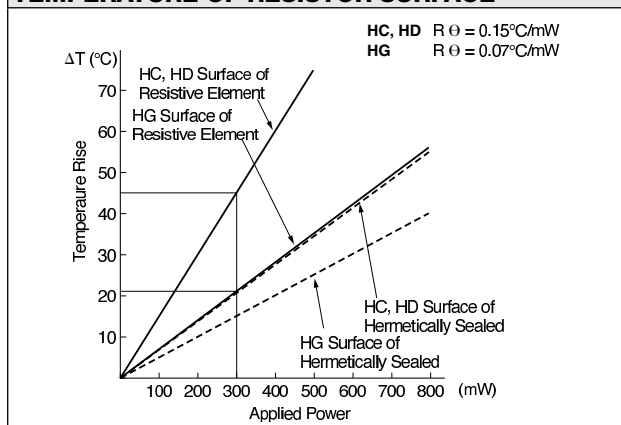


PERFORMANCE			
Parameters	Test Condition	MIL-PRF-55182/9 Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		125°C -65°C to +150°C 300V	
Power Conditioning Thermal Shock Overload	125°C, Rated Power, 100 hrs. -65°C/30 min. ↔ +150°C/30 min., 5 cycles Rated Voltage x 6.25, 5 sec.	±(0.20% +0.01%) ±0.05% ±0.05%	±0.0025% ±0.0025% ±0.0025%
Solderability	Steam Aging 8 hrs., 245°C, 5 sec.	over 95% coverage	
Resistance to Solvents	① Isopropyl Alcohol + Mineral Spirits ② Water + Butyl Cellosolve + Monoethanolamine	no damage	
Low Temperature Storage Low Temperature Operation Terminal Strength	-65°C, 24 hrs. -65°C Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05% ±0.02%	±0.0025% ±0.0025% ±0.001%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atom. Pres.: 300V rms. Baro. Pres. 8 mHg: 200V rms. DC 100V, 2 min. 260°C, 10 sec. ±2 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.02% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.0025%
Shock (Specified Pulse) Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, each 4 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%
Life	125°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.01%
70°C Power Rating	70°C, Rated Voltage x 2, 1.5 hrs. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.005%	±0.0005%
High Temperature Exposure	175°C, No Load, 2,000 hrs.	±0.5%	±0.01%
Current Noise Voltage Coefficient Thermal EMF		-32 dB 0.0001%/V 1.0 μV/°C	-42 dB 0.00003%/V 0.1 μV/°C

FREQUENCY CHARACTERISTICS



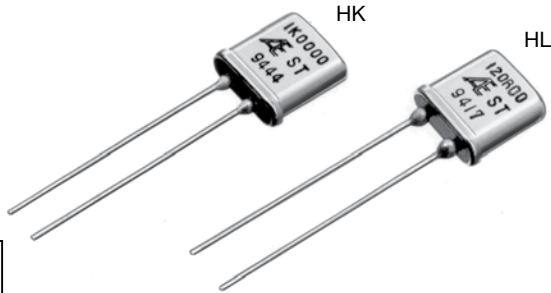
TEMPERATURE OF RESISTOR SURFACE



PRECAUTION IN USING HC, HD OR HG RESISTORS

When soldering to mount HC, HD or HG on a board, keep the resistor over 10 mm away from the board surface by using an insulating tube.

Zero-TCR Ultra Precision Resistor (Hermetically Sealed)



RoHS
COMPLIANT

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Type	TCR	Resistance Range (Ω)	Resistance Tolerance (%) [†]	Rated Power (W) at 70°C
HK HL	Char. S	100 to 100k	±0.005 (V) ±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.3

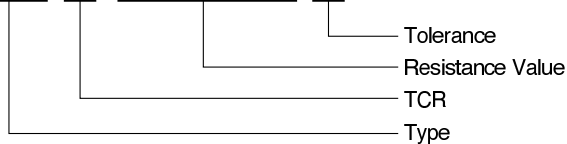
* Symbols parenthesized are for type number composition.

† Resistance figures are obtained by measuring the leads at point 12.7±3.2 mm away from the root.

COMPOSITION OF TYPE NUMBER

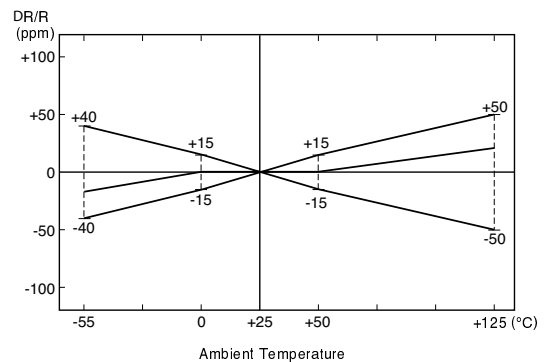
Example:

HK S 10K000 T



Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

TEMPERATURE CHARACTERISTICS OF RESISTANCE

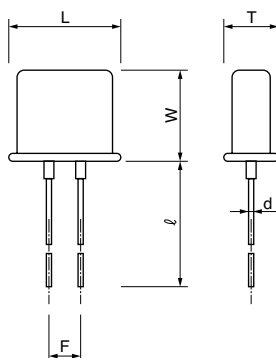


Temperature (°C)	ΔR/R (ppm)
-55	0±40
0	0±15
+50	0±15
+125	0±50

Reference Temperature +25°C

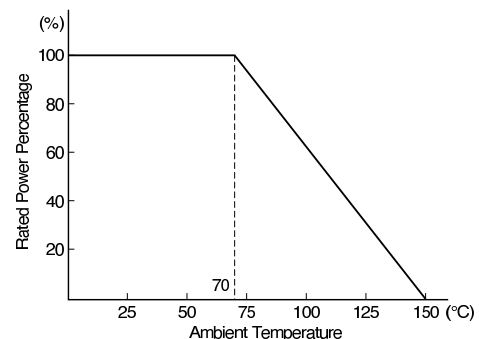
CONFIGURATION (DIMENSIONS IN mm)

HK, HL



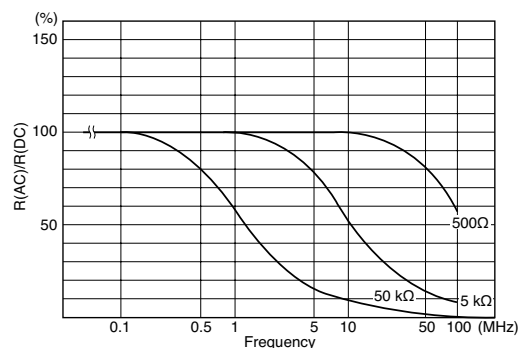
Type	HK	HL
L	10.7±0.3	
W	10.7±0.3	
T	4.3±0.3	
F	3.81±0.25	5.08±0.25
l	30±10	
d	φ0.65±0.05	

POWER DERATING CURVE

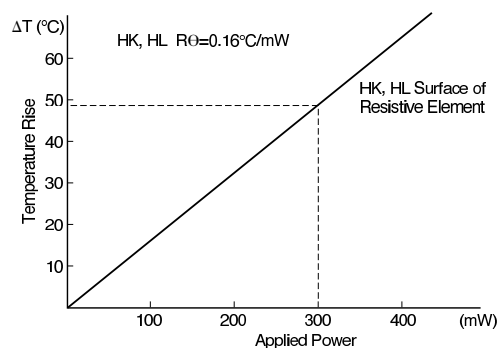


PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Maximum Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70°C -65°C to +150°C 300V	
Power Conditioning Thermal Shock Overload	25°C, Rated Voltage, 96 hrs. -65°C/30 min. ↔ +150°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.05%	±0.0025%
Solderability	245°C, 5 sec.	over 95% coverage	over 95% coverage
Resistance to Solvents	① Isopropyl Alcohol + Mineral Spirits ② Water + Butyl Cellosolve + Monoethanolamine	no damage	no damage
Low Temperature Storage Terminal Strength	-65°C, No Load, 24 hrs. → Rated Voltage, 45 min. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.02%	±0.0025% ±0.001%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmo. Pres.: AC 300V, 1 min. Baro. Pres. 8 mHg: AC200V, 1min. DC 500V, 2 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.02% over 10,000 MΩ ±0.05% ±0.05%	±0.0025% over 10,000 MΩ ±0.0025% ±0.0025%
Shock Vibration, High Frequency	100G, 6 ms, Sawtooth Wave, X, Y, Z, each 10 shocks 20G, 10 Hz to 2,000 Hz to 10 Hz, 20 min., X, Y, Z, each 2.5 hrs.	±0.01% ±0.02%	±0.0025% ±0.0025%
Life	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 2,000 hrs.	±0.05%	±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.0025%	±0.0005%
High Temperature Exposure	150°C, No Load, 2,000 hrs.	±0.05%	±0.01%
Current Noise Voltage Coefficient Thermal EMF		-32 dB 0.0005%/V 1.0 μV/°C	-42 dB 0.00003%/V 0.1 μV/°C

FREQUENCY CHARACTERISTICS



TEMPERATURE OF RESISTOR SURFACE



PRECAUTION IN USING HK OR HL RESISTORS

When soldering to mount HK or HL on a board, keep the resistor over 10 mm away from the board surface by using an insulating tube.

Resistor networks from Alpha Electronics, specialists in precision resistors, featuring Bulk Metal® Foil technology, provide excellent performance in TCR tracking, resistance ratio matching and stability.

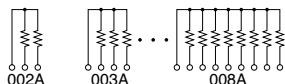
Characteristics

- Temperature Characteristics of Resistance: 0 ± 5 ppm/°C
- TCR Tracking: ± 1 ppm/°C
- Resistance Ratio Matching: $\pm 0.01\%$
- Resistance Stability: $\pm 0.005\%$ /year

STANDARD CIRCUIT

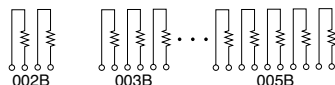
Circuit A (Array)

Circuit Symbol



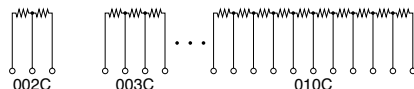
Circuit B (Independent)

Circuit Symbol



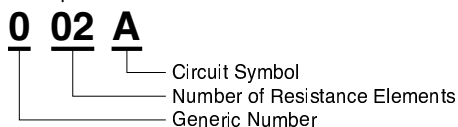
Circuit C (Divider)

Circuit Symbol



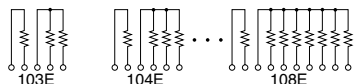
Composition of Circuit Symbol

Example:

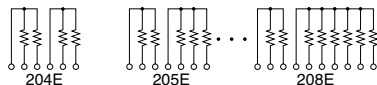


Circuit E (A Circuit Divided into Two)

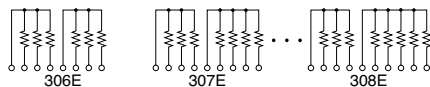
Circuit Symbol



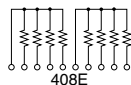
Circuit Symbol



Circuit Symbol

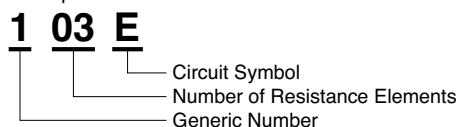


Circuit Symbol



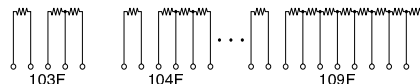
Composition of Circuit Symbol

Example:

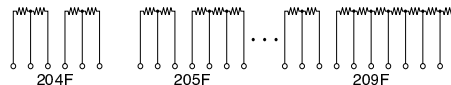


Circuit F (C Circuit Divided into Two)

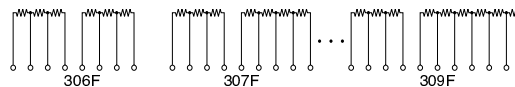
Circuit Symbol



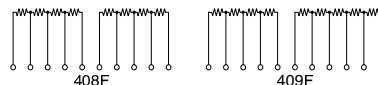
Circuit Symbol



Circuit Symbol

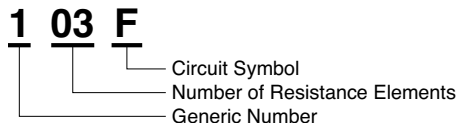


Circuit Symbol



Composition of Circuit Symbol

Example:



Circuits other than listed are available.

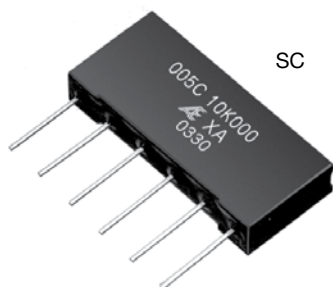
RESISTANCE RANGE AND NUMBER OF ELEMENTS MOUNTABLE

Type	Case Encapsulated Type	Conformally Coated Type			
	SC	SE	SF	SS	
Max. Resistance Value/Element (Ω)	120k	120k	120k	20k	
Min. Resistance Value/Element (Ω)	30	30	30	30	
Max. Resistance Value/Package (Ω)	1,200k	600k	240k	100k	
Maximum Number of Network Elements	Circuit A	8	4	—	5
	Circuit B	5	5	2	3
	Circuit C	10	5	2	5
	Circuit E	8	—	—	4
	Circuit F	9	5	—	4

TABLE 1. TEMPERATURE CHARACTERISTICS OF RESISTANCE

TCR (ppm/°C) -25°C to +125°C		
Absolute	Tracking	
	Resistance Ratio (R max./R min.)	TCR Tracking Available
0±5	$1 \leq R \text{ max.}/R \text{ min.} \leq 10$	±1
	$10 < R \text{ max.}/R \text{ min.} \leq 100$	±2
	$100 < R \text{ max.}/R \text{ min.}$	±3

Ultra Precision Resistor Network (Case-Encapsulated)



RoHS
COMPLIANT

COMPOSITION OF TYPE NUMBER

Example:

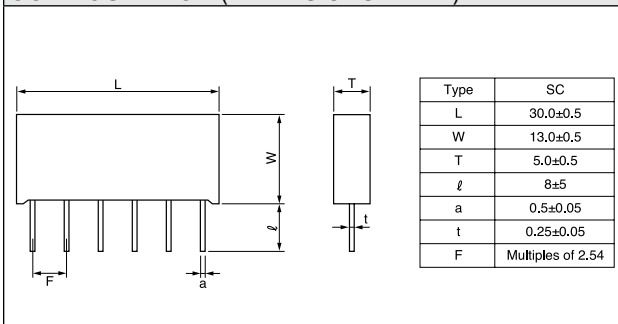
SC 005C 1K000 / 99K00 B Q

- | | | | | | |
|--------|------------------|-------------------------|-------------------------|-----------------------------------|-----------------------------------|
| ① | ② | ③ | ④ | ⑤ | ⑥ |
| ① Type | ② Circuit Symbol | ③ Resistance Value (R1) | ④ Resistance Value (Rn) | ⑤ Resistance Tolerance (Absolute) | ⑥ Resistance Tolerance (Matching) |

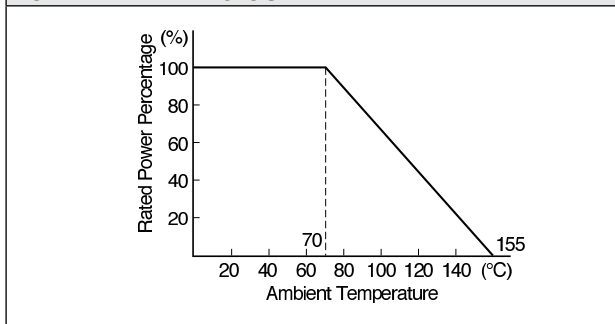
Please specify all values for R1 to Rn when you consult or order us.

Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)



POWER DERATING CURVE



TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Type	TCR (ppm/°C) -25°C to +125°C	Resistance Range Element (Ω)*	Max. Resistance Value Package (Ω)	Resistance Tolerance (%)		Rated Power/ Package (W) at 70°C
				Absolute**	Matching**	
SC	0±5	30 to 120k	1,200k	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	±0.01 (T) ±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	1.5

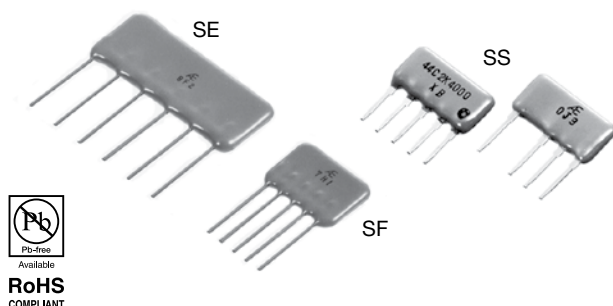
*TCR tracking is dependent on resistance ratio. See Table 1 on P32, Ultra Precision Network datasheet.

**Symbols parenthesized are for type number composition.

PERFORMANCE

Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	ΔRatio	ΔR	ΔRatio
Maximum Rated Operating Temperature		70°C			
Working Temperature Range		-55°C to +155°C			
Thermal Shock	-55°C/30 min. ↔ +155°C/30 min., 5 cycles	±0.05%	±0.01%	±0.01%	±0.005%
Low Temperature Storage	-55°C, No Load, 2 hrs.	±0.05%	±0.01%	±0.005%	±0.0025%
Overload	Rated Voltage x 2.5, 5 sec.	±0.05%	±0.01%	±0.0025%	±0.001%
Terminal Strength	0.51 kg (1.123 pounds), 10 sec.	±0.05%	±0.01%	±0.005%	±0.0025%
Dielectric Withstanding Voltage	Atmo. Pres.: AC 300V, 1 min.	±0.03%	±0.01%	±0.005%	±0.0025%
Insulation Resistance	DC 100V, 1 min.	over 10,000 MΩ		over 10,000 MΩ	
Resistance to Soldering Heat	350°C, 3 sec.	±0.03%	±0.01%	±0.005%	±0.0025%
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.05%	±0.01%	±0.015%	±0.005%
Shock	100G, 6 ms., Sawtooth Wave, X, Y, Z, each 6 shocks	±0.03%	±0.01%	±0.005%	±0.0025%
Vibration	20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03%	±0.01%	±0.005%	±0.0025%
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.05%	±0.01%	±0.01%	±0.005%
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.03%	±0.01%	±0.01%	±0.005%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.03%	±0.01%	±0.005%	±0.0025%

Precision Resistor Network (Conformally Coated)

RoHS
COMPLIANT

COMPOSITION OF TYPE NUMBER

Example:

SE 004A 1K000 /8K000 B A

① ② ③ ④ ⑤ ⑥

① Type

② Circuit Symbol

③ Resistance Value (R1)

④ Resistance Value (Rn)

⑤ Resistance Tolerance (Absolute)

⑥ Resistance Tolerance (Matching)

Specify all values for R1 to Rn

CONFIGURATION (DIMENSIONS IN mm)

Type	SE	SF	SS
L	29.0±0.5	14.0±0.5	7.5±0.5 to 16.5±0.5
W	12.5±0.5	10.0±0.5	7.3±0.5
T	2.7±0.5		2.2±0.5
ℓ	5±1		
t	0.3±0.05		
a	1.0±0.5		
b	0.65±0.05		
c	0.4±0.05		
F	Multiple of 2.54		

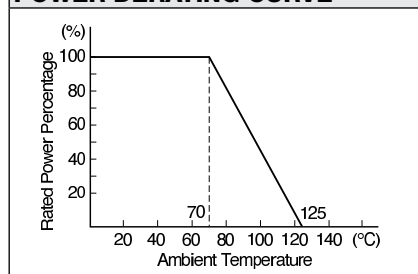
TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

Type	TCR (ppm/°C)* -25°C to +125°C	Resistance Range Element (Ω)	Maximum Resistance Value Package (Ω)	Resistance Tolerance (%)**		Rated Power/Package (W) at 70°C
				Absolute	Matching	
SE	0±5	30 to 120k	600k	±0.05 (A)	±0.01 (T) ±0.02 (Q)	1
SF		30 to 120k	240k	±0.1 (B) ±0.5 (D)	±0.05 (A) ±0.1 (B) ±0.5 (D)	0.5
SS		30 to 20k	100k	±1 (F)	±1 (F)	0.5

*TCR tracking is dependent on resistance ratio. See table 1 on page 32.

**Symbols parenthesized are for type number composition.

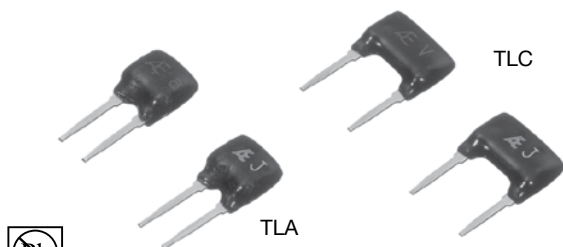
POWER DERATING CURVE



PERFORMANCE

Parameters	Test Condition	ALPHA Specification		ALPHA Typical Test Data	
		ΔR	ΔRatio	ΔR	ΔRatio
Maximum Rated Operating Temperature Working Temperature Range		70°C -25°C to +125°C			
Temperature Cycling	-25°C/30 min., Room Temperature/5 min., +125°C/30 min., 5 cycles	±0.05%	±0.01%	±0.01%	±0.005%
Low Temperature Storage	-25°C, No Load, 2 hrs.	±0.05%	±0.01%	±0.005%	±0.0025%
Overload	Rated Voltage x 2.5, 5 sec.	±0.05%	±0.01%	±0.0025%	±0.001%
Terminal Strength	0.51 kg (1.123 pounds), 10 sec.	±0.05%	±0.01%	±0.005%	±0.0025%
Dielectric Withstanding Voltage	Atmo. Pres.: AC 300V, 1 min.	±0.03%	±0.01%	±0.005%	±0.0025%
Insulation Resistance	DC 100V, 1 min.	over 10,000 MΩ		over 10,000 MΩ	
Resistance to Soldering Heat	350°C, 3 sec.	±0.03%	±0.01%	±0.005%	±0.0025%
Moisture Resistance	+65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.1%	±0.05%	±0.03%	±0.005%
Shock	50G, 11 ms., Half-Sine Wave, X, Y, Z, each 3 shocks	±0.03%	±0.01%	±0.005%	±0.0025%
Vibration	20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.03%	±0.01%	±0.005%	±0.0025%
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±0.1%	±0.05%	±0.01%	±0.005%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.05%	±0.03%	±0.005%	±0.0025%

Precision Thin Film Resistor (Conformally Coated)

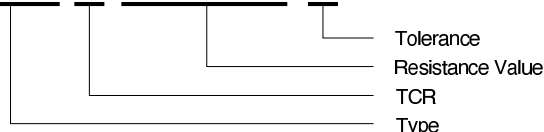


RoHS
COMPLIANT

COMPOSITION OF TYPE NUMBER

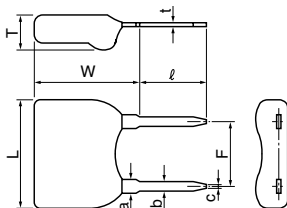
Example:

TLA X 500K00 B



Resistance value, in ohm, is expressed by a series of six characters, five of which represent significant digits. K or M is a dual-purpose letter that designates both the value range (K for kilo-ohm; M for mega-ohm) and the location of decimal point.

CONFIGURATION (DIMENSIONS IN mm)



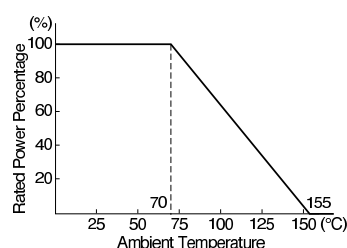
Type	TLA	TLC
L	5.3±0.5	7.3±0.5
W	6.2±0.5	
T	2.2±0.5	
F	2.54±0.25	5.08±0.25
l	5±1	
t	0.3±0.05	
a	1.0±0.05	
b	0.65±0.05	
c	0.4±0.05	

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

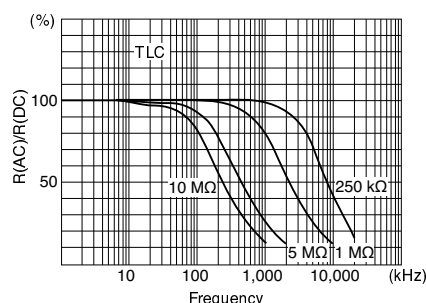
Type	TCR (ppm/°C) -25°C to +125°C*	Resistance Range (Ω)	Resistance Tolerance (%)*	Rated Power (W) at 70°C
TLA	0±10 (C) 0±5 (X)	100K to 5M	±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.125
TLC		200K to 10M	±0.02 (Q) ±0.05 (A) ±0.1 (B) ±0.5 (D) ±1 (F)	0.25

* Symbols in parentheses are for type number composition.

POWER DERATING CURVE



FREQUENCY CHARACTERISTICS



PERFORMANCE

Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Max. Rated Operating Temperature Working Temperature Range Maximum Working Voltage		70°C -25°C to +155°C TLA = 250V, TLC = 300V	
Temperature Cycling Overload	-25°C/30 min., Room Temperature/5 min., +55°C/30 min., 5 cycles Rated Voltage × 2.5, 5 sec.	±0.05% ±0.05%	±0.01% ±0.0025%
Solderability Resistance to Solvents	235°C, 2 sec. Isopropyl Alcohol	over 75% coverage no damage	
Low Temperature Storage Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.05% ±0.05%	±0.0025% ±0.0025%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.03% over 10,000 MΩ ±0.03% ±0.1%	±0.0025% over 10,000 MΩ ±0.01% ±0.05%
Life (Rated Load)	70°C, Rated Power, 1.5 hrs. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.1%	±0.01%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.02%	±0.01%
High Temperature Exposure	155°C, No Load, 1,000 hrs.	±0.05%	±0.02%
Current Noise		-25 dB	-35 dB

Ultra Precision Thermosensitive Resistor

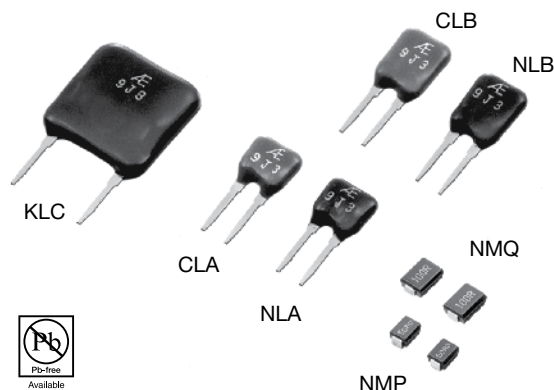
This ultra precision thermosensitive resistor is a new type of resistor produced by the application of Alpha foil resistor technology. It is made of material only a few μm thick and responds rapidly to temperature changes. The metal foil that is used has a resistivity that varies linearly with temperature change. Strict control of foil composition maintains uniform quality without fluctuation of temperature characteristics of resistance. This thermosensitive resistor is produced by the same fine photo-etching technology used in the metal foil precision resistors. The pattern is ideally designed for temperature detection, providing small size and rapid response.

Characteristics

- ① Since the resistance is provided by metal foil, the resistance is highly stable with little change over time
- ② Temperature characteristics of resistance are almost linear
- ③ Response to temperature changes is rapid
- ④ This thermosensitive resistor is small and low-priced
- ⑤ Highly accurate with tolerance of resistance values $\pm 0.5\%$
- ⑥ Temperature characteristics can be freely adjusted (KLC type)

Main Applications

- Cold-junction reference for thermocouple
- Temperature-compensation in load cell
- Temperature-compensation device in semiconductor circuit
- Temperature-sensing device



COMPOSITION OF TYPE NUMBER

Example 1:

NLA 100R0 F

- ① Type
- ② Resistance Value*
- ③ Tolerance

Example 2:

KLC 3000-500R0 F

- ① Type
- ② TCR**
- ③ Resistance Value*
- ④ Tolerance

Example 3:

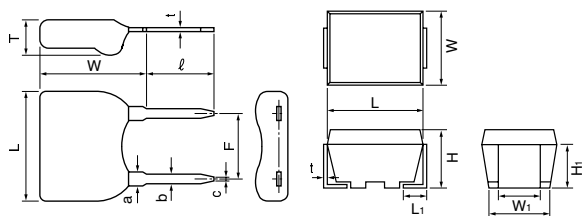
NMP 100R0 F L

- ① Type
- ② Resistance Value*
- ③ Tolerance
- ④ Tape & Reel Package Required

*Resistance value, in ohm, is expressed by a series of five characters, four of which represent significant digits. R or K is a dual-purpose letter that designates both the value range (R for ohmic; K for kilo-ohm) and the location of decimal point.

**Specify a desired TCR, following the type, in four-digit coding. The example "3000" means 3,000 ppm/°C while "0500" means 500 ppm/°C.

CONFIGURATION (DIMENSIONS IN mm)



Type	NLA, CLA	NLB, CLB	KLC
L	5.6±0.5	12.4±0.5	
W	6.2±0.5	8.2±0.5	13.3±0.5
T	2.2±0.5	3.3±0.5	
F	2.54±0.25	7.62±0.25	
l	5.0±1.0		
t	0.3±0.05		
a	1.0±0.05		
b	0.65±0.05		
c	0.4±0.05		

Type	NMP	NMQ
L	3.2±0.2	4.5±0.2
W	2.5±0.2	3.2±0.2
H	2.0±0.2	
L1	0.6±0.2	0.8±0.2
W1	1.4±0.3	
W2	2.3±0.2	3.0±0.2
H1	1.5±0.3	
t	0.15±0.05	

TCR, RESISTANCE RANGE, TOLERANCE, RATED POWER

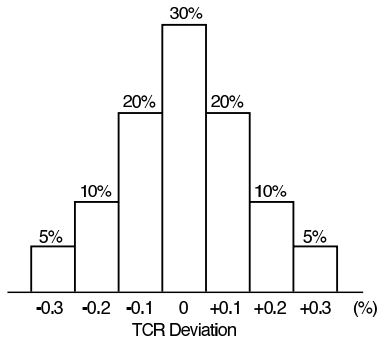
Type	TCR (ppm/°C)	TCR (ppm/°C) Effective September 1, 2013	Resistance Range (Ω)	Resistance Tolerance (%)* at 0°C	Rated Power (W) at 70°C
NMP	+6,040±2% (0 to 25°C)	+6,060±2% (0 to 25°C)	5 to 250		0.1
NMQ	+6,220±2% (0 to 50°C)	+6,260±2% (0 to 50°C)	5 to 500		0.125
NLA	+6,040±1% (0 to 25°C)	+6,060±1% (0 to 25°C)	5 to 500	±0.5 (D)	0.125
NLB	+6,220±1% (0 to 50°C)	+6,260±1% (0 to 50°C)	5 to 1k	±1.0 (F)	0.25
CLA	+6,590±1% (0 to 100°C)	+6,660±1% (0 to 100°C)	5 to 100	±2.0 (G)	0.125
CLB	+4,250±1% (0 to 100°C)	+4,250±1% (0 to 100°C)	5 to 200	±5.0 (J)	0.25
KLC	See Fig.1 on next page				0.25

*Symbols parenthesized are for type number composition.

TAPE AND REEL PACKAGE (BASED ON EIA-481-1)

For details, refer to MP, MQ Series Ultra Precision SMT Resistor (Molded, J-Lead Terminal) datasheet at:
<http://www.vishaypg.com/doc?67000>

TCR SPREAD FROM NOMINAL AND DISTRIBUTION



TEMPERATURE CHARACTERISTICS OF RESISTANCE

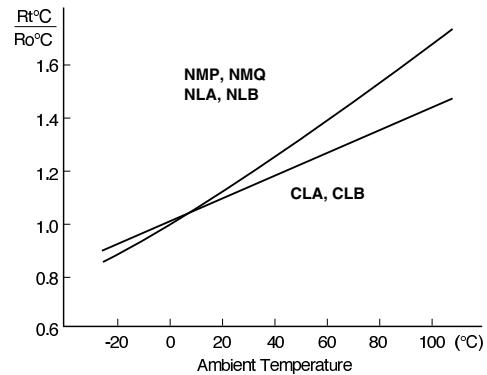
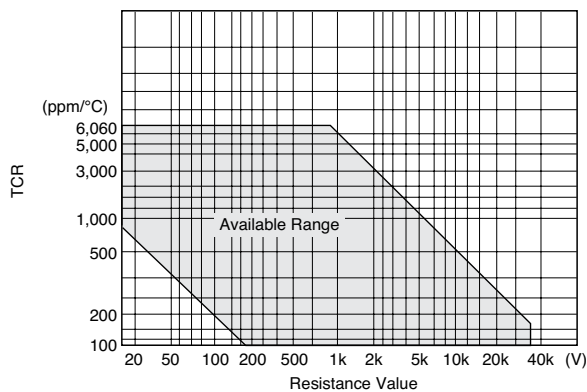
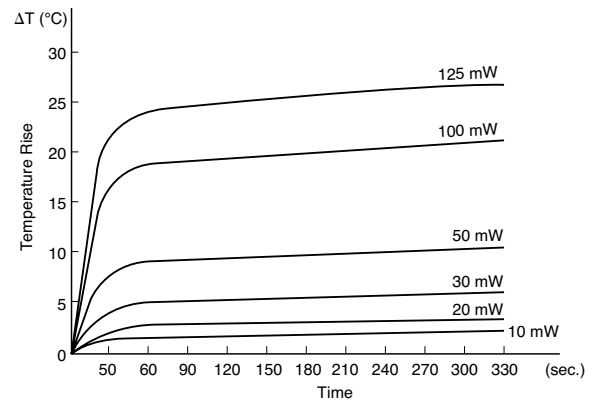


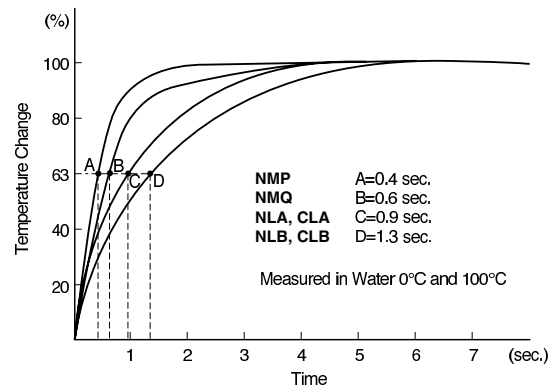
FIG. 1 TCR AND RESISTANCE AVAILABLE IN KLC TYPE



TEMPERATURE OF RESISTOR SURFACE



RESPONSE TIME TO TEMPERATURE CHANGE



PERFORMANCE			
Parameters	Test Condition	ALPHA Specification	ALPHA Typical Test Data
Working Temperature Range Max. Rated Operating Temp. Maximum Working Voltage		-25°C to +125°C 70°C NMP: 50V; NMQ: 100V NLA, CLA: 250V; NLB, CLB, KLC: 300V	
Temperature Cycling Overload	-25°C/30 min., Room Temperature/5 min., +125°C/30 min., 5 cycles Rated Voltage x 2.5, 5 sec.	±0.2% ±0.2%	±0.03% ±0.03%
Solderability Resistance to Solvents	235°C, 2 sec. ① Isopropyl Alcohol ② Trichloroethylene	over 75% coverage no damage	
Low Temperature Storage Terminal Strength	-25°C, No Load, 2 hrs. 0.908 kg (2 pounds), 10 sec.	±0.2% ±0.2%	±0.03% ±0.03%
Dielectric Withstanding Voltage Insulation Resistance Resistance to Soldering Heat Moisture Resistance	Atmospheric: AC 300V, 1 min. DC 100V, 1 min. 350°C, 3 sec. +65°C to -10°C, 90% RH to 98% RH, Rated Voltage, 10 cycles (240 hrs.)	±0.2% over 10,000 MΩ ±0.2% ±0.5%	±0.03% over 10,000 MΩ ±0.01% ±0.02%
Shock Vibration	50G, 11 ms, Half-Sine Wave, X, Y, Z, each 3 shocks 20G, 10 Hz to 55 Hz to 10 Hz, 1 min., X, Y, Z, each 2 hrs.	±0.2% ±0.2%	±0.03% ±0.03%
Life (Rated Load)	70°C, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.5%	±0.03%
Life (Moisture Load)	40°C, 90% RH to 95% RH, Rated Power, 1.5 hr. – ON, 0.5 hr. – OFF, 1,000 hrs.	±0.5%	±0.03%
Storage Life	15°C to 35°C, 15% RH to 75% RH, No Load, 10,000 hrs.	±0.5%	±0.05%
High Temperature Exposure	125°C, No Load, 1,000 hrs.	±1.0 %	±0.1 %

APPLICATIONS OF THERMOSENSITIVE RESISTORS

Example: Cold-junction compensation for temperature measurement using thermocouple

Example: Temperature-sensing circuit

As shown in:

$$V_{OUT} = \left(\frac{R_2}{R_1+R_2} - \frac{R_1}{R_1+R_2} \times \frac{R_4}{R_3} \right) \times V_{dd}$$

Op-Amp output (V_{out}) becomes zero when R_1/R_2 and R_3/R_4 are balanced. So, output voltage ΔV_{out} is $\pm \Delta R_4 \times \frac{1}{R_3}$ when R_4 is changed to ΔR_4 from balanced point, $i_1=i_2$ and offset voltage is zero. The formula is as follows:

$$V_{OUT} = - \left(\frac{R_1}{R_1+R_2} \times \frac{1}{R_3} \right) \times \Delta R_4 \times V_{dd}$$

PRECAUTION IN USING NMP AND NMQ RESISTORS

1. Storage

Storage condition or environment may adversely affect solderability of the exterior terminals. Do not store in high temperature and humidity. The recommended storage environment is lower than 40°C, has less than 70% RH humidity and is free from harmful gases such as sulphur and chlorine.

2. Caution in Soldering

① Hand Soldering

Hand soldering is applicable as shown at right.

Recommended

- Temperature of Iron Tip: 240°C to 270°C
- Power of Iron: 20W or less
- Diameter of Tip: Dia. 3 mm max.

② Solder Reflow in Furnace

Recommended

- Peak Temperature: 250±0/-5°C
- Holding time: 10 sec. max.

③ Dipping in Solder (Wave or Still)

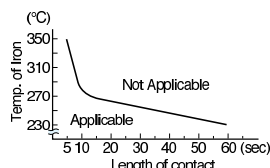
Recommended

- Temp. of Solder: 260°C max.
- Length of Dipping: 10 sec. max.
- To cool gradually at room temperature

④ Other

Corrosion-free flux, such as rosin, is recommended.

Do not apply pressure to the molded housing immediately after soldering.

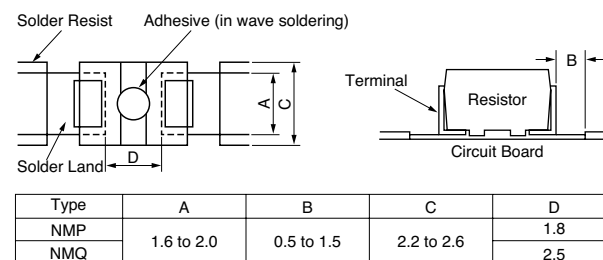


3. Cleaning

Use volatile cleaner such as methylalcohol or propylalcohol.

4. Circuit Board Design

The dimensions of solder land must be determined in conformity with the size of resistors and with the soldering method. They are also subject to the mounting machine and the material of the substrate. See example below.

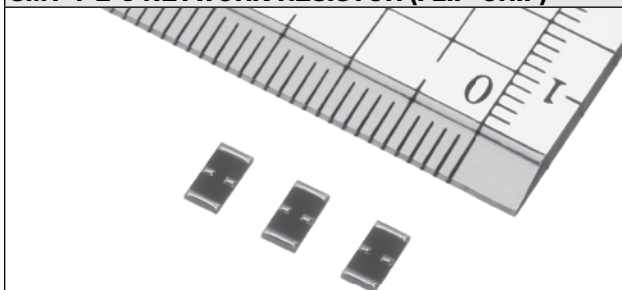


Dimensions in mm

When parts are mounted on a board in high density, solder can possibly attach to the resistors in an excessive amount to affect performance or reliability of the resistors. To prevent this effect, the use of solder resist is recommended to isolate solder lands.

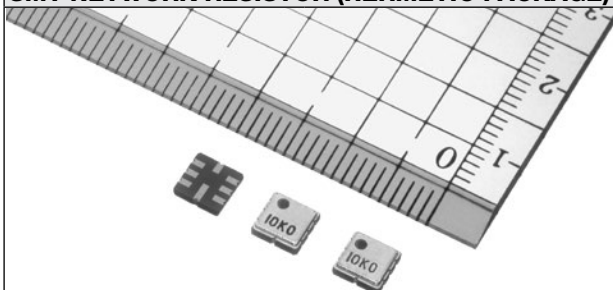
Products for Ultra Precision Resistors and Temperature Sensors

SMT 1-2-3 NETWORK RESISTOR (FLIP-CHIP)



- 5.0 mm x 2.5 mm
- Flip-chip construction offers saving space
- Excellent cost performance

SMT NETWORK RESISTOR (HERMETIC PACKAGE)



- 5 mm x 5 mm
- Excellent moisture resistance
- Excellent long-term stability
- Excellent TCR

ULTRA PRECISION HIGH POWER SHUNT RESISTOR



- Parallel connected PSB for handling high power current
- Available tight tolerance and lower resistance value than single PSB

AC COAXIAL SHUNT RESISTOR



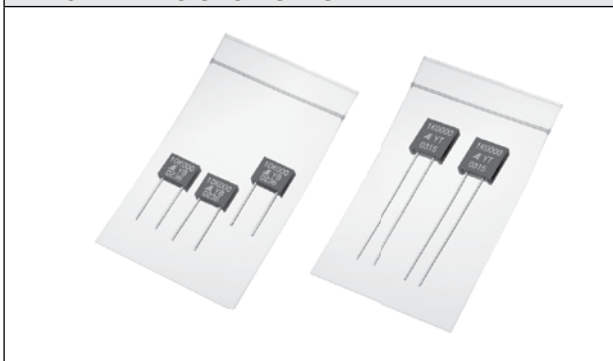
- Coaxial construction for AC
- Current terminal designed for excellent heat dissipation

PT TEMPERATURE SENSORS



- Pt temperature sensor utilizing Pt Metal Foil® technology
- Available variety of packages and lead connections

MATCHED RESISTOR SETS



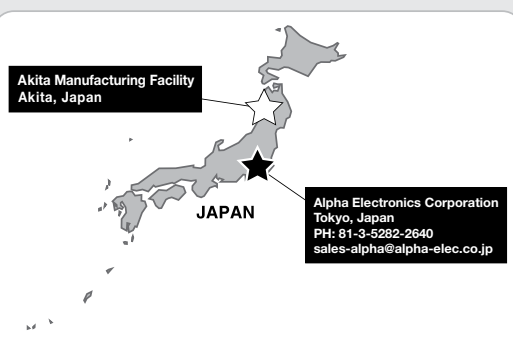
- 0.005% matching tolerance available
- 0.2 ppm/°C tracking TCR available

Product and Contact Information

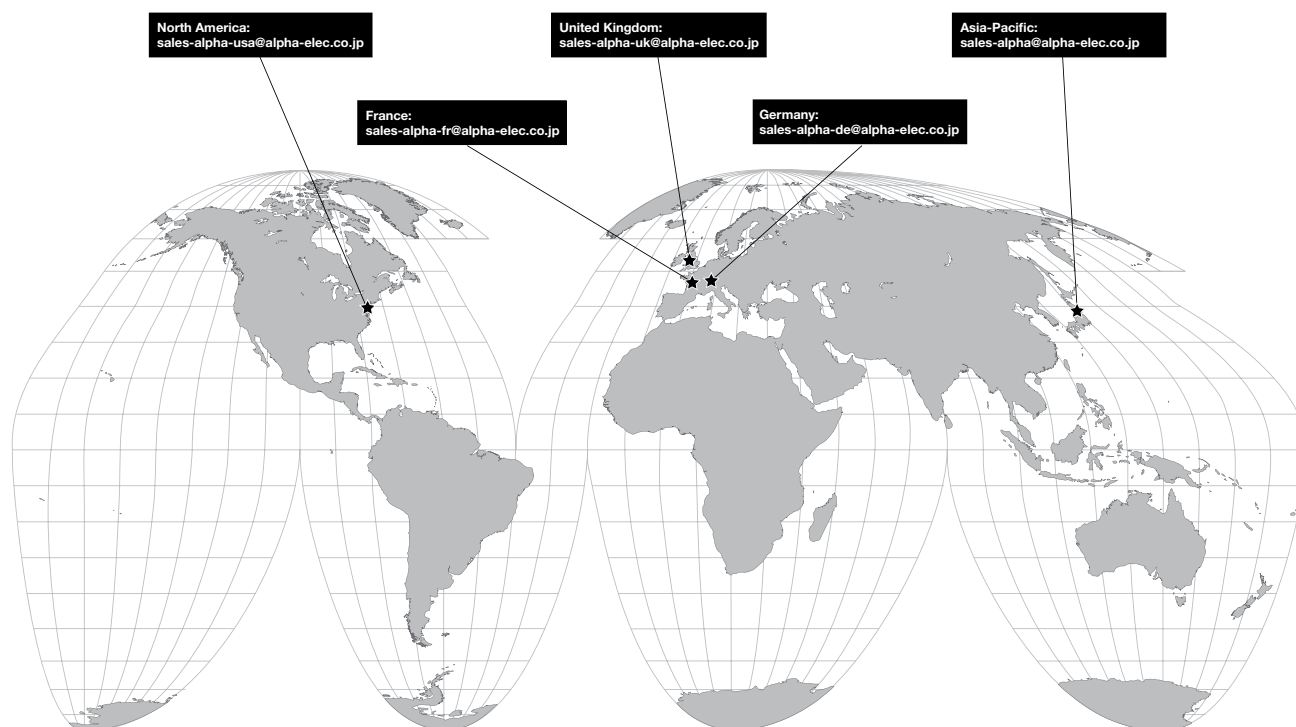
PRODUCT LISTING

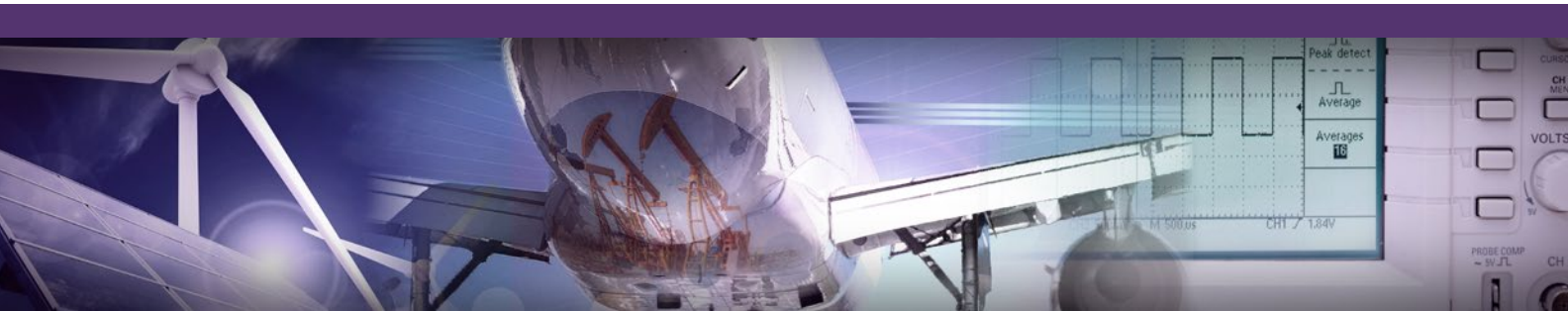
Bulk Metal® Foil Ultra Precision Resistors
Precision Thin Film Resistors
Thermosensitive Resistors
Standard Resistors

CONTACT US



- ★ Sales Office
- ☆ Manufacturing Facility





Contact

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