

# How To Select a Load Cell



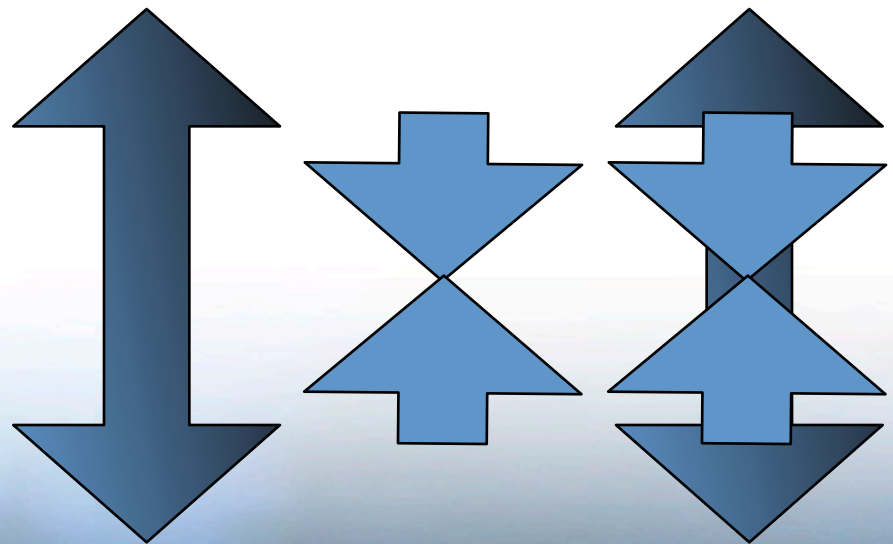
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# Performance Considerations

- Determine the **Maximum Load, Weight, or Force** that you intend to measure.
- Determine the **Loading Conditions** of the application.
  - Tension
  - Compression
  - Tension and Compression
  - Multi-Axis



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# Performance Considerations

- Identify the **Engineering Units** you require:
  - Pounds Force
  - Tons
  - Grams
  - Kilograms
  - Newtons
  - Kilonewtons

...or even

- **Customer Specified**

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# Performance Considerations

- **Accuracy**
  - **Static Accuracy:**  
The combined affects of Linearity, Hysteresis, and Repeatability.  
Expressed as  $\pm\%$  of full scale output.
  - **Thermal Accuracy:**  
How temperature affects the output.  
Expressed as  $\pm\%$  of full scale output/ $^{\circ}\text{F}$  or  $/^{\circ}\text{C}$ .
  - **Total Accuracy:**  
Static accuracy + Thermal accuracy.

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# Performance Considerations

- Take into account the **Loading Conditions** the sensor will encounter.
  - **Overloading conditions:**  
Will the load **ever** exceed the maximum load? By how much?
  - **Static overload capacity:**  
Are there any safety factors to take into account?
  - **Dynamic loading:**  
Dynamic loads can far exceed the anticipated static loads.
  - **Fatigue loading:**  
High cycle rates
  - **Off-axis loading:**  
Side loads

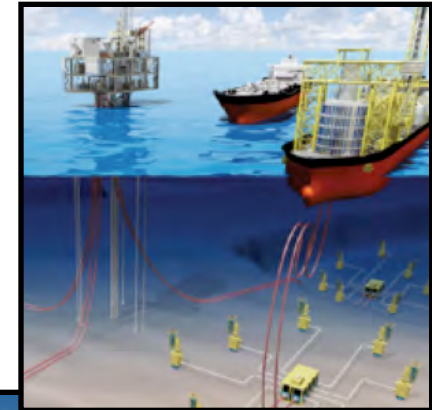
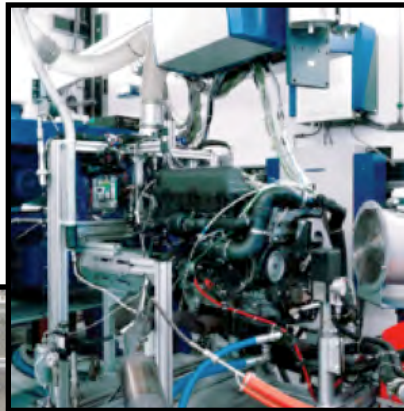
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# Mechanical Considerations

- **Physical** requirements
  - Size constraints
  - Orientation
  - Location access
  - Submersible



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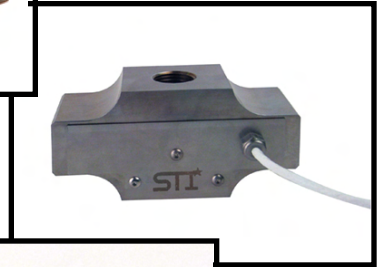
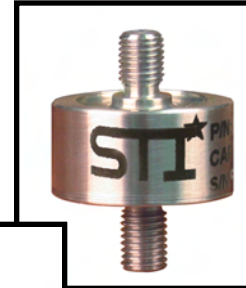
# Mechanical Considerations

- **Configuration**

- Rod End
- Pancake
- Load Pin
- Miniature
- Beam Style
- Thru-Hole / Donut
- Canister
- Load Washer

- **Loading**

- Threaded
- Clevis Pin
- Tongue Shackle
- Load Button
- Special Configuration



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# Electrical Considerations

- **Electrical Output** from the sensor

- **Analog:**

- mV/V
- 0-5 Vdc, 0-10 Vdc
- Bipolar voltage
- Isolated or non-isolated voltage
- 4-20mA current

- **Digital:**

- RS485 (MODbus)
- RS232
- CANbus, J1939, CANopen

- **Combination:**

- Analog and digital



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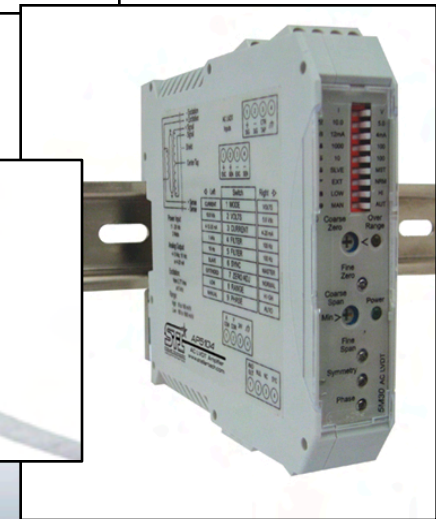
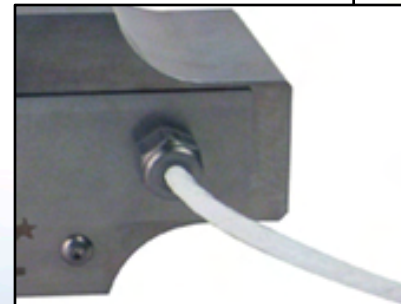
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# Electrical Considerations

- **Electrical Termination**
  - Connector, integral cable, flying leads
  - Need for mating connectors and cable assemblies
  - Connector/cable orientation
  - Wiring codes and Pin-outs
- **External zero and span Potentiometers**
- **DIN Rail mount or In-Line Signal Conditioning**



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# Environmental Considerations

- **Operating** temperature range
- **Compensated** temperature range
- **EMI/RFI** conditions
- **IP or NEMA** rating required?
- **Hazardous Environment**
  - Intrinsically Safe
  - Explosion proof
- **Indoor or outdoor** use.
  - Exposure to the elements
  - Dust, dirt
  - Temperature extremes
  - Animals, critters, rodents, etc.
- **Submersible**
  - Fresh water / Salt water
  - Depth
  - Case Pressure



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# Special Requirements

- **Calibration requirements**
  - Standard 5-point calibration
  - Special calibration with added points
  - AFTM E-74
  - ISO 17025
- **Special Approvals/Certifications**
- **Testing or Cleaning**
- **Special Labeling requirements**
- **Frequency Response**
- **Shock and Vibration resistance**
- **Serviceability**
  - How accessible must the unit be?
  - How often will it be serviced?



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# Delivery

- What is the required **Lead Time**?  
**Lead time is impacted by a variety of factors including, but not limited to:**
  - Design and engineering
  - Special components
  - Special processes
  - Qualification testing
  - Method of shipment

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# In Conclusion

## PERFORMANCE CONSIDERATIONS

- Maximum load
- Engineering units
- Accuracy
- Load conditions

## MECHANICAL CONSIDERATIONS

- Physical constraints
- Load connection
- Configuration

## ELECTRICAL CONSIDERATIONS

- Output
- Connections
- Signal conditioning

## ENVIRONMENTAL CONSIDERATIONS

- Temperature
- Indoor/outdoor
- Hazardous locations

## SPECIAL REQUIREMENTS

- Calibration
- Approvals
- Shock & vibration

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on Load / Force / Torque Sensors from Stellar Technology

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# Thank You

## This Has Been an STI Production



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